

Blend Panel Sanding Process		
1		<p>Clean the Repair Area Clean the repair area with soap and water, followed by a VOC compliant surface cleaner.</p>
2		<p>Hand Sand Edges Scuff hard to reach areas and panel edges by hand with P800–P1000 abrasive disc or flexible abrasive sheet.</p>
3		<p>DA Sand Color Blend Area DA sand the color blend area using a grade P800 abrasive disc and a soft interface pad. For best results, sand back into primer surfacer. Note: Use 3M™ Flexible Abrasive Disc to reduce burning through the top coat surface.</p>
4		<p>DA Sand Adjacent Panels DA sand the remainder of the blend panel(s) using a P1000 abrasive disc.</p>
5		<p>Clean and Inspect Clean the repair area with a VOC compliant or paint manufacturer recommended surface cleaner. Blow dry the repair area with clean, dry air. Inspect the repair area and re-sand any shiny spots as necessary.</p>

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Product List	
<p>3M™ Trizact™ Hookit™ Blending Disc, 6 in., P1000, PN 02090</p>	
<p>3M™ Flexible Abrasive Hookit™ Sheet, 5.5 in. x 6.8 in., P800, PN 34340</p>	
<p>3M™ Purple Clean Sanding Hookit™ Disc 334U, 6 in., P800 grit, PN 30760</p>	
<p>3M™ Flexible Abrasive Hookit™ Disc, 17 hole, 6 in., P800, PN 34802; 6 in., P1000, PN 34803</p>	
<p>Festool D150 Thin Interface Pad, PN 29939</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Facepiece Respirator, PN 07182</p>	
<p>3M™ Lexa™ Protective Eyewear, PN 15200</p>	

Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at www.3MCollision.com

For product material safety data sheets see www.3MCollision.com

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