

Properly dress and finish welded areas prior to applying direct to metal sealer.

Seam Sealer Installation: Direct to Metal

1



Surface Prep

Scuff sealer application areas using a maroon Scotch-Brite™ Hand Pad. Blow off with clean, dry air.

2



Clean

Use a clean cloth or paper towel to clean repair area with all purpose cleaner and degreaser followed by a VOC compliant wax and grease remover. **Note: DO NOT spray or saturate seams with cleaner.**

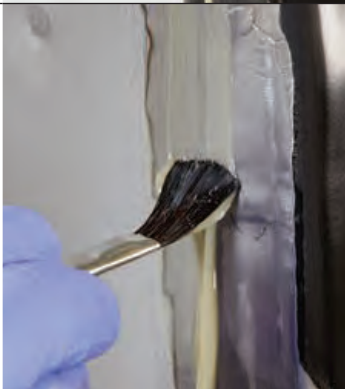
3



Apply Tight Coat

Apply thin bead of sealer to desired joint. Tool sealer into seam ensuring proper sealing and adhesive qualities.

4



Apply Seam Sealer

Apply seam sealer over the prepared seam. Tool to recreate OEM appearance.

Visit 3MCollision.com for more SOPs and videos

Product List

Scotch-Brite™ Hand Pads 7447 PRO, Very Fine grade, 6 in. x 9 in., PN 64926



3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350



Marson® Yellow Spreaders, PN 20395



3M™ Urethane Seam Sealer, PN 08361; PN 08362



3M™ MSP Seam Sealer, PN 08370



3M™ Bare-Metal Seam Sealer 200mL, PN 08310; 600mL DMS, PN 58310



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Virtua™ CCS Protective Eyewear with Foam Gasket, PN 11872



Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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IMPORTANT NOTE: There are of course many factors and variables that can affect an individual repair, so the technician and repair facility need to evaluate each specific application and repair process, including relevant vehicle, part and OEM guidelines, and determine what is appropriate for that repair.



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