





**Prime Parts (Aluminum, SMC, FRP, Composite)**

<p><b>1</b></p>		<p><b>Assess and Sand</b> Assess damaged area for flatness/straightness. Use P220 abrasive, if necessary, on a DA over the entire repaired area to guarantee the surface is ready to prime. Blow off the repair area with clean, dry air and a clean cloth. Then clean with a VOC-compliant wax and grease remover to remove any remaining surface contamination.</p>
<p><b>2</b></p>		<p><b>Apply Primer and Finish Sand</b> Apply primer to repair area following manufacturers recommendations. Apply 3M™ Dry Guide Coat over the entire repaired area. Sand with P220 abrasive to ensure flatness.</p>
<p><b>3</b></p>		<p><b>Block Sand</b> Double check flatness of the repair by block sanding it with P220 abrasive.</p>
<p><b>4</b></p>		<p><b>Paint</b> Paint per manufacturer's recommendation.</p>

Visit [3MCollision.com](http://3MCollision.com) for more SOPs and videos

**Product List**

3M™ Cubitron™ II Clean Sanding Hookit™ Disc, 6 in., 220+ grade, PN 31481



3M™ Specialty Adhesive Remover, 15 oz. aerosol, PN 38987



3M™ Dry Guide Coat, PN 05861



3M™ Hookit™ Purple Clean Sanding Sheet Roll, 220 grade, 70mm x 12m, PN 30708



3M™ Hookit™ Sanding Block Dust Free, 70mm x 127mm, PN 05207



3M™ Accuspray™ ONE Spray Gun System with PPS™, PN 16578



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Virtua™ CCS Protective Eyewear with Foam Gasket, PN 11872



**Not a complete list.** Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [www.3MCollision.com](http://www.3MCollision.com)

For product material safety data sheets see [www.3MCollision.com](http://www.3MCollision.com)

**Technical Information:** The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**Product Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

**Warranty, Limited Remedy and Disclaimer:** Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



**3M Automotive  
Aftermarket Division**  
3M Center  
Building 223-6N-01  
St. Paul, MN 55144-1000  
U.S.A.  
[www.3MCollision.com](http://www.3MCollision.com)

Please recycle. Printed in U.S.A.  
© 3M 2015. All rights reserved.  
(Rev 9/2015)

3M, Accuspray, Body Schutz, Cubitron, E-A-R, Hookit, Lexa, Platinum, PPS, Rocker Gard, Roloc, Scotch, Scotchblok, ScotchBlue, Scotch-Brite, Skull Screws and Trizact are trademarks of 3M Company