Prime Parts (Aluminum, SMC, FRP, Composite)

1. **Assess and Sand**
   Assess damaged area for flatness/straightness. Use P220 abrasive, if necessary, on a DA over the entire repaired area to guarantee the surface is ready to prime. Blow off the repair area with clean, dry air and a clean cloth. Then clean with a VOC-compliant wax and grease remover to remove any remaining surface contamination.

2. **Apply Primer and Finish Sand**
   Apply primer to repair area following manufacturers recommendations. Apply 3M™ Dry Guide Coat over the entire repaired area. Sand with P220 abrasive to ensure flatness.

3. **Block Sand**
   Double check flatness of the repair by block sanding it with P220 abrasive.

4. **Paint**
   Paint per manufacturer’s recommendation.

Visit 3MCollision.com for more SOPs and videos

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**Product List**

- **3M™ Cubitron™ II Clean Sanding Hookit™ Disc, 6 in., 220+ grade, PN 31481**
- **3M™ Specialty Adhesive Remover, 15 oz. aerosol, PN 38987**
- **3M™ Dry Guide Coat, PN 05861**
- **3M™ Hookit™ Purple Clean Sanding Sheet Roll, 220 grade, 70mm x 12m, PN 30708**
- **3M™ Hookit™ Sanding Block Dust Free, 70mm x 127mm, PN 05207**
- **3M™ Accuspray™ ONE Spray Gun System with PPS™, PN 16578**

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**Think About Your Health**

- **3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300**
- **3M™ Half Facepiece Respirator, PN 07182**
- **3M™ Virtua™ CCS Protective Eyewear with Foam Gasket, PN 11872**

*Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.*
Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at www.3MCollision.com

For product material safety data sheets see www.3MCollision.com

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