

Prep New Parts

1



Clean

Clean parts to be painted with a VOC Compliant wax and grease remover to remove any remaining surface contamination.

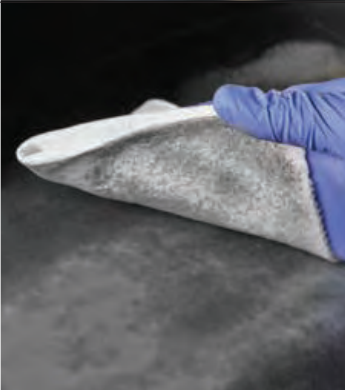
2



Scuff

Use a P320 abrasive on a DA equipped with a soft interface pad or a red Scotch-Brite™ Hand Pad to sand the part.

3



Clean

Blow off the repair area with clean, dry air and a clean cloth. Clean parts to be painted with a VOC Compliant wax and grease remover to remove any remaining surface contamination.

4



Apply Top Coats

Seal and paint bumper following paint company recommendations.

Visit 3MCollision.com for more SOPs and videos

Product List

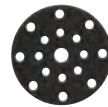
3M™ Specialty Adhesive Remover, 15 oz. aerosol, PN 38987



3M™ Purple Clean Sanding Hookit™ Disc 334U, 6 in., P320 grit, PN 01812



Festool D150 Thin Interface Pad, PN 29939



Scotch-Brite™ General Purpose Hand Pad, PN 07447



3M™ Accuspray™ ONE Spray Gun System with PPS™, PN 16578



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Virtua™ CCS Protective Eyewear with Foam Gasket, PN 11872



Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at www.3MCollision.com

For product material safety data sheets see www.3MCollision.com

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