## Standard Operating Procedures Truck Repair

## **Corrosion Protection (Cavity Wax) Pre-Cleaning** Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair). **Shake Aerosol** Agitate the aerosol can thoroughly — one minute of shaking is required to mix the components prior to use. Attach the desired accessory extension and actuator if needed to access the areas inside the panel enclosure. **Application with Standard Actuator** If applying to new panels prior to installation use the standard actuator. Spray up to three (3) coats to ensure full coverage and maximize protection. Mark Extension Wand If using the 360° accessory wand, mark the extension about one inch from the end as a reference to reduce overspray. **Insert Wand Into Panel Opening** Insert the wand to the farthest point, Begin spraying as you remove the wand until the reference mark comes into view. Repeat up to three (3) times to ensure complete coverage and maximize corrosion protection. Clean Accessory Nozzle After application, invert the can and clear material from the accessory wand and nozzle by depressing the actuator. **Remove Excess Cavity Wax** Re-assemble the associated parts and wipe off any excess using a VOC compliant surface cleaner.





Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

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## **Individual Product Instruction and Safety Information**

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at **3MCollision.com** 

For product material safety data sheets see 3MCollision.com

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**IMPORTANT NOTE:** There are of course many factors and variables that can affect an individual repair, so the technician and repair facility need to evaluate each specific application and repair process, including relevant vehicle, part and OEM guidelines, and determine what is appropriate for that repair.



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