

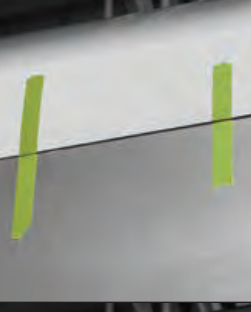




Aluminum Panel Installation: Adhesive

1		<p>Clean Wash the truck and repair area prior to disassembly with soap and water followed by a VOC compliant surface cleaner.</p>
2		<p>Dry Fit Panel Dry fit all parts to ensure a good fit before dispensing and applying adhesive. Note: Use 1-1/2 in. tape for alignment markings to determine proper placement and attachment.</p>
3		<p>Remove Panel Cut tape between the two panels and remove panel. Use rubber gloves to prevent contamination.</p>
4		<p>Apply Adhesive Apply adhesive to the sanded replacement panel flange. Use rubber gloves to prevent contamination.</p>
5		<p>Fit Panel Fit panel to the existing truck side panel and slide if necessary to align to 1-1/2 in. tape. Note: Always slide panel and never pick up panel away from bonding surface. Apply clamps.</p>

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Product List

3M™ Car Wash Soap Concentrate, 5 gallons, PN 38378



3M™ Specialty Adhesive Remover, 15 oz. aerosol, PN 38987



Scotch® Performance Green Masking Tape 233+, 36mm width (1.41 in.), PN 26338



3M™ SMC/FRP Repair – 90, 400mL, PN 08274



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300

3M™ Half Facepiece Respirator, PN 07182

3M™ Virtua™ CCS Protective Eyewear with Foam Gasket, PN 11872



Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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IMPORTANT NOTE: There are of course many factors and variables that can affect an individual repair, so the technician and repair facility need to evaluate each specific application and repair process, including relevant vehicle, part and OEM guidelines, and determine what is appropriate for that repair.



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