### Welding and Spark Protection

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<th>Step</th>
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| 1    | **Clean**  
Clean part with soap and water, followed by a VOC compliant surface cleaner. |
| 2    | **Vertical Surface**  
Apply welding and spark deflection paper to vertical surfaces. |
| 3    | **Horizontal Surface**  
Protect horizontal surfaces using cloth welding drape. |

### Product List

- **Meguiar’s® Shampoo Plus**, 1 gallon, PN D11101
- **Meguiar’s® Citrus Power Cleaner Plus**, 1 gallon, PN D10701
- **3M™ Welding and Spark Deflection Paper**, PN 05916
- **3M™ Welding and Spark Deflection Dispenser**, PN 05912
- **3M™ High Performance Welding Drape**, PN 05919

### Think About Your Health

- **3M™ E-A-R™ Skull Screws™ Ear Plug**, PN P1300
- **3M™ Half Facepiece Respirator**, PN 07182
- **3M™ Virtua™ Protective Eyewear**, PN 11326

Visit 3MCollision.com for more SOPs and videos.
Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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