






| Refinish Bumper Prep | | |
|----------------------|---|--|
| 1 |  | <p>Cleaning Clean part with soap and water, followed by a VOC compliant surface cleaner.</p> |
| 2_A |  | <p>Surface Prep Hand Sand edges and other hard to reach areas using grade 800–1000 flexible abrasive sheet until the surface is matte and all sheen has been removed.</p> |
| 2_B |  | <p>Surface Prep Machine Sand remaining surfaces using grade 800–1000 flexible abrasives on an orbital sander until the surface is matte and all sheen has been removed.</p> |
| 3 |  | <p>Re-Clean Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner.</p> |
| 4 |  | <p>Apply Top Coats Seal and paint bumper following paint company recommendations.</p> |

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Product List

Meguiar's® Shampoo Plus,
1 gallon, PN D11101



Meguiar's® Citrus Power
Cleaner Plus, 1 gallon,
PN D10701



3M™ Hookit™ Flexible
Abrasive Sheet,
grade P800, PN 34340;
grade P1000, PN 34341



3M™ Hookit™ Flexible
Abrasive Foam Pad,
PN 34349



3M™ Hookit™ Flexible
Abrasive Interface
Foam Pad, PN 34350



3M™ Orbital Sander,
3 in. x 4 in. Non-Vacuum,
10,000 RPM, PN 20331



3M™ Accuspray™ ONE
Pro Spray Gun Kit for
3M™ PPS™ 2.0, PN 26578



Think About Your Health

3M™ E-A-R™ Skull Screws™
Ear Plug, PN P1300



3M™ Half Facepiece
Respirator, PN 07182



3M™ Virtua™ Protective
Eyewear, PN 11326



Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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