## Refinish Bumper Prep

<table>
<thead>
<tr>
<th>Step</th>
<th>Task</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong></td>
<td>Cleaning</td>
<td>Clean part with soap and water, followed by a VOC compliant surface cleaner.</td>
</tr>
<tr>
<td><strong>2A</strong></td>
<td>Surface Prep Hand</td>
<td>Sand edges and other hard to reach areas using grade 800–1000 flexible abrasive sheet until the surface is matte and all sheen has been removed.</td>
</tr>
<tr>
<td><strong>2B</strong></td>
<td>Surface Prep Machine</td>
<td>Sand remaining surfaces using grade 800–1000 flexible abrasives on an orbital sander until the surface is matte and all sheen has been removed.</td>
</tr>
<tr>
<td><strong>3</strong></td>
<td>Re-Clean</td>
<td>Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner.</td>
</tr>
<tr>
<td><strong>4</strong></td>
<td>Apply Top Coats</td>
<td>Seal and paint bumper following paint company recommendations.</td>
</tr>
</tbody>
</table>

### Product List
- **Meguiar’s® Shampoo Plus, 1 gallon**, PN D1101
- **Meguiar’s® Citrus Power Cleaner Plus, 1 gallon**, PN D10701
- **3M™ Hookit™ Flexible Abrasive Sheet, grade P800, PN 34340; grade P1000, PN 34341**
- **3M™ Hookit™ Flexible Abrasive Foam Pad, PN 34349**
- **3M™ Hookit™ Flexible Abrasive Interface Foam Pad, PN 34350**
- **3M™ Orbital Sander, 3 in. x 4 in. Non-Vacuum, 10,000 RPM, PN 20331**
- **3M™ Accuspray™ ONE Pro Spray Gun Kit for 3M™ PPS™ 2.0, PN 26578**

### Think About Your Health
- **3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300**
- **3M™ Half Facepiece Respirator, PN 07182**
- **3M™ Virtua™ Protective Eyewear, PN 11326**

*Note: Follow paint company recommended procedures for new raw plastic bumpers.*

Visit 3MCollision.com for more SOPs and videos.
Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at 3MCollision.com

For product material safety data sheets see 3MCollision.com

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