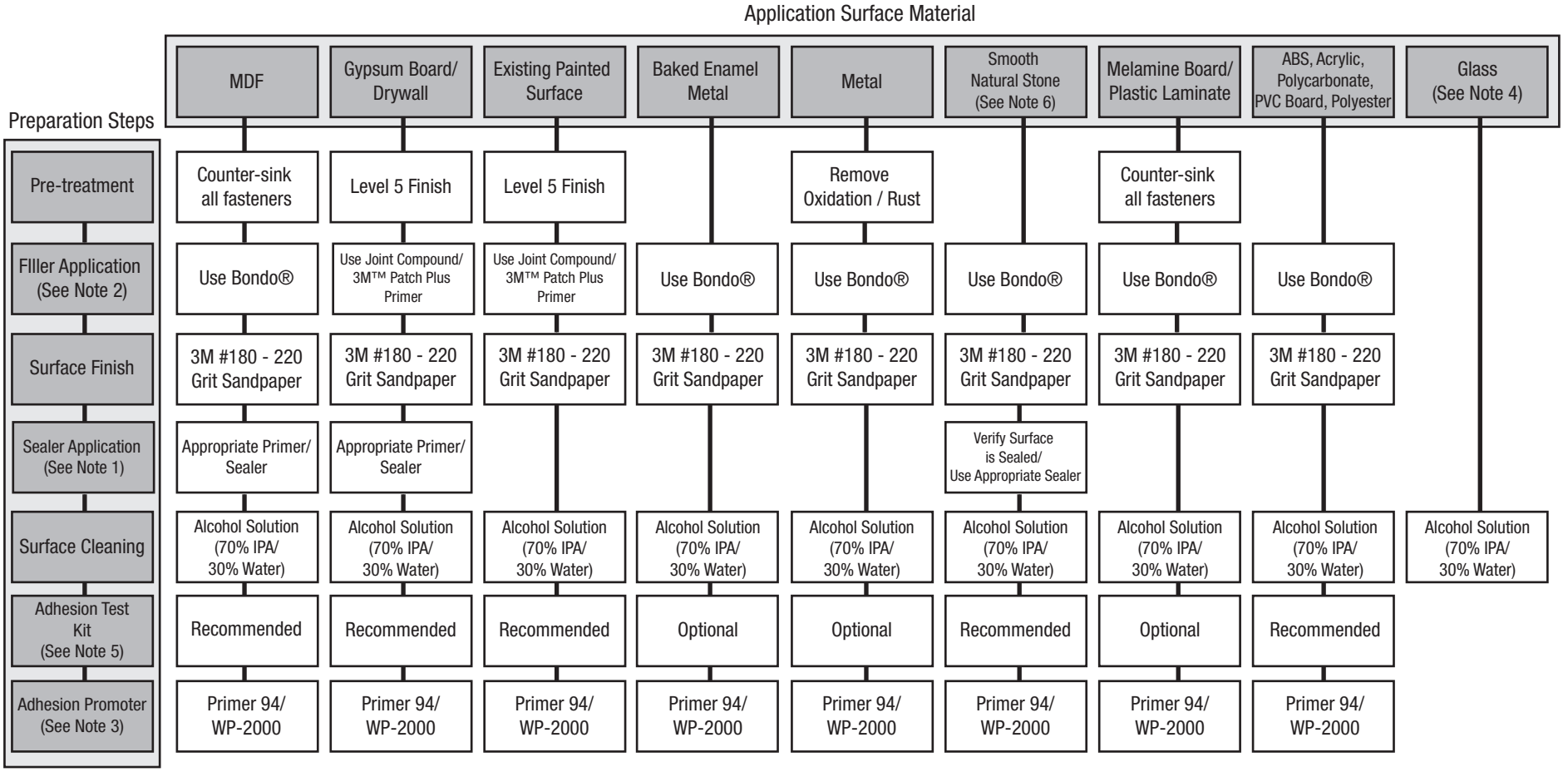
3M™ DI-NOC™ Surface Preparation Guide



(Note 1) - Some surfaces are porous and must be sealed before application of film to prevent outgassing of the surface over time.
(Note 2) - Use Bondo® to fill counter-sunk fasteners, seams and damaged areas on application surfaces. Seal Bondo areas with Primer 94 (or WP2000) before installing the DI-NOC.
3M™ PATCH plus primer may be used to fill small scratches, but use caution, repositioning the film may pull the filler out of the damaged area.
(Note 3) - Adhesion promoter is used to improve adhesion on an application surface.
3M™ Tape Primer 94 (solvent-based)
- Drying time is 5 minutes at room temperature
- Use only on edges and corners of substrate
3M™ Primer WP-2000 (water-based)
- Drying time is 30 - 60 minutes, depending on temperature and humidity
- Use on edges, corners and entire substrates
(Note 4) - Exercise caution as glass with 3M DI-NOC applied may crack from heat of direct sunlight.
(Note 5) - Refer to the 3M DI-NOC Installation Guide for additional information.
(Note 6) - 3M DI-NOC may not adhere to grout lines. Test and approve before installation.

Revision A, May 2015 Part number: 98-0406-0146-4
3M, DI-NOC, and Bondo are trademarks of 3M Company. © 3M 2015. All rights reserved. Please recycle.