## 3M

## **Repulpable Forms-Splicing Tape** 914

| cking<br>mi-bleached kraft<br>per with a one-side,<br>sy-release treatment   | Adhesive Blue, repulpable   | Color  | Standard Roll Length / Width  |  |
|--|---|--|---|--|
| per with a one-side,   | Blue, repulpable  |  |   |  |
|  |   | Off-white  | 33 m (36 yds.) / 5/16 in. (8 mm)  |  |
|  |   |  |   |  |
| pulpability:   | Completely*   |  |   |  |
| nsile Strength:  | Machine Direction – 53 lbs./in. (600 N/100 mm)<br>Cross Direction – 24 lbs./in. (270 N/100 mm)  |  |   |  |
| oe Thickness:  | 3.6 mils (0.09 mm)  |  |   |  |
| nding Strength:  | Delaminates most p  | apers  |   |  |
| at Resistance:   | Excellent to 400°F (204°C) web temperature**  |  |   |  |
| ner:   | Skip-slit for easy, ne  | eat forms sep  | paration  |  |
| *Repulpability judged according to TAPPI UM-213, Procedure A  **As tested in laboratory, however, heat resistance may depend on machine and web tensions, nature of paper surface, application pressure, etc. which are outside 3M control.      |   |  |   |  |
| For optimum results, firm, even rub down pressure should be applied to the taped area to create the best possible adhesion between the tape and paper surface.  A plastic squeegee or similar tool can help achieve the proper uniform pressure. |   |  |   |  |
|  | or typical only and pulpability: nsile Strength: pe Thickness: nding Strength: nat Resistance: her: epulpability judged accord s tested in laboratory, ho f paper surface, applicate r optimum results, feat to create the best plastic squeegee or | or typical only and should not be used pulpability:  Completely*  Machine Direction - 2000 pe Thickness:  Delaminates most pulpability pulpability judged according to TAPPI UM-213 as tested in laboratory, however, heat resistance f paper surface, application pressure, etc. which are to create the best possible adhesion plastic squeegee or similar tool can head | Machine Direction – 53 lbs./in. (Cross Direction – 24 lbs./in. (270 pe Thickness: 3.6 mils (0.09 mm)  Inding Strength: Delaminates most papers  Excellent to 400°F (204°C) web genere: Skip-slit for easy, neat forms septently judged according to TAPPI UM-213, Procedure A genere surface, application pressure, etc. which are outside 3 per optimum results, firm, even rub down pressure sea to create the best possible adhesion between the |  |

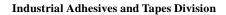
• Functions well in splicing manifold business forms.

## $3M^{\text{\tiny TM}}$ Repulpable Forms-Splicing Tape

914

| <b>Key Attributes</b>                          | Features  | Advantages   | Benefits   |  |  |
|--|---|--|--|--|--|
|  | Completely repulpable     No need to remove splice from waste   |  | es • Helps save labor  |  |  |
|  |   | • Avoids contamination of scrap                            | Helps increase value of scrap<br>paper                               |  |  |
|  | • Heat resistant adhesive   | • Withstands temperatures of heat-set, non-impact printers | No splice slippage   |  |  |
|  | • 5/16 in. (8 mm) wide  | • Fits between most sprocket holes                         | Splices hold to the edge of<br>paper but do not jam sprocke<br>holes |  |  |
|  | • Skip-slit tape  | • Easy, neat forms separation                              | Helps save time  |  |  |
| Storage  | Store under normal conditions of 70°F (21°C) and 50% R.H. in the sealed plastic bags until ready for immediate use.   |  |  |  |  |
| Shelf Life                                     | To obtain best performance, use this product within 18 months from date of manufacture.   |  |  |  |  |
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