Rear View Mirror Adhesive

Data Sheet

3M Part No.(s)  3M Part Descriptor(s)
08752  2 Tubes: 0.02 oz. adhesive
       0.02 oz. primer

3M Fax on Demand Identification Number:

Description

3M™ Rearview Mirror Adhesive is a two-part structural acrylic system design to professionally mount rear view mirrors. Resistant to moisture, chemicals, vibration, and impact. A simple application procedure along with room temperature curing make this system very user friendly.

Features, Advantages, Benefits

Features

- Peggable package for easy display
- Permanently bonds mirror bracket to windshield
- Professional strength

Advantages

Benefits

Typical Physical Properties

Container

2 Tubes: 0.02 oz. adhesive
       0.02 oz. primer

Base

Adhesive: Methacrylate
Activator: Isopropyl Alcohol

Color

Adhesive: Clear
Activator: Green

Service Temperature - °F

-130 to 230

Product Uses

Performance Properties

Excellent low temperature curing, flexible, excellent resistance to thermal cycling.
Tensile Strength (24 hours):...........>500psi
Handling and Application Information

Directions for Use
1. Mark the area where the mirror button was originally mounted, on the outside of the windshield, with a crayon or small piece of masking tape.
2. Separate the mirror button from the mirror assembly by loosening the set screw.
3. Clean the mirror button and the windshield with a razor blade and 3M™ Glass Cleaner PN 08888.
4. ACTIVATOR:
   a. Remove the paper sleeve and place on the opposite end of the ampoule, exposing the wick.
   b. Squeeze the ampoule to crack the interior vial.
   c. Turn felt tip down and allow activator to saturate the tip.
   d. Wipe and scrub the wick in the area where the mirror button is to be located on the inside of the windshield.
   e. Wipe and scrub the wick on the windshield side of the mirror button.
      NOTE: excess primer will result in longer cure time.
   f. Allow to dry for about 5 minutes.
5. ADHESIVE:
   a. Open the adhesive and apply a drop on the center of the mirror button (side to contact windshield)
   b. Place the mirror button on the inside of the windshield aligning it to the marks on the outside.
   c. Lightly push and rotate to thoroughly spread the adhesive between the two parts.
   d. Hold firmly in place for at least one minute or until the adhesive sets.
   e. Allow one hour for the adhesive to securely set before reinstalling the mirror to the button.

For best results this product should be applied when temperatures are between 65°F and 85°F.

Applications
3M™ Rearview Mirror Adhesive is an excellent, quick setting, professional strength adhesive that will firmly re-secure all automotive windshield rear view mirrors.

Storage and Handling
Store at room temperature. Rotate stock on a “first-in, first-out” basis. When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 12 months.

Precautionary Information
Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product.
responsible for determining whether the 3M product is fit for a particular
purpose and suitable for user's method of application.

* If 'Directions for Use' reference P.N.'s 8984, 8986, or 8987, please read below.
Federal and local air quality regulations may regulate or prohibit the use of surface preparation and cleanup solvents based on
VOC content. Consult your local and Federal air quality regulations for information. When using solvents, use in a well ventilated
area. Extinguish all sources of ignition in the work area and observe precautionary measures for handling these materials. Refer
to product label and MSDS for P.N. 8984, 8986, or 8987 for detailed precautionary information.

LIMITATION OF REMEDIES AND LIABILITY: If the 3M product is proved to be defective, THE EXCLUSIVE REMEDY,
AT 3M'S OPTION, SHALL BE TO REFUND THE PURCHASE OF OR TO REPAIR OR REPLACE THE DEFECTIVE 3M
PRODUCT.
3M shall not otherwise be liable for loss or damages, whether direct, indirect, special, incidental, or consequential,
regardless of the legal theory asserted, including negligence, warranty, or strict liability.

For Additional Health and Safety Information

See Material Safety Data Sheet (Fax on Demand 1-800-305-0419), or call: 3M Automotive
Aftermarket Division 3M Center, Building 223-6N-01
Phone: 877–MMM-CARS (877–666–2277)

3M Fax on Demand Identification Number

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