



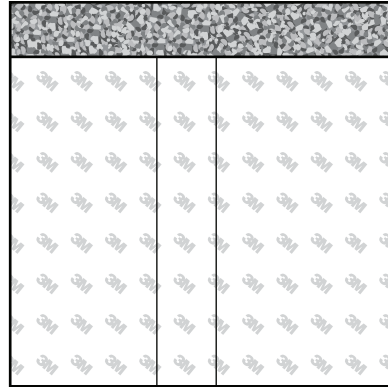
## Surface Protection Film 2200

### Instructions for Use

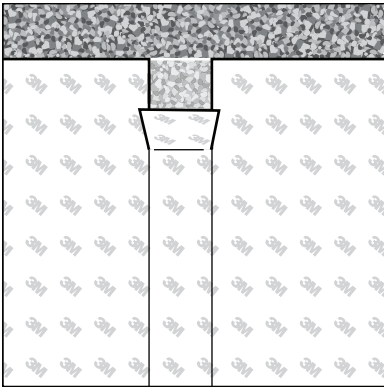
#### Dry Method Application



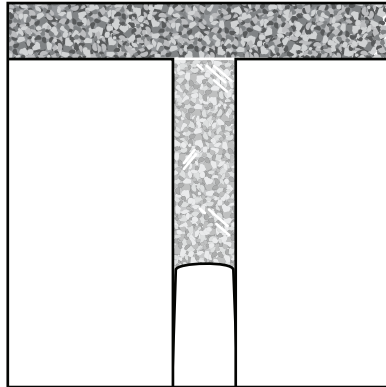
**Figure 1**  
Clean surface by using a dampened paper towel with 70% Isopropyl Alcohol Solution (IPA).



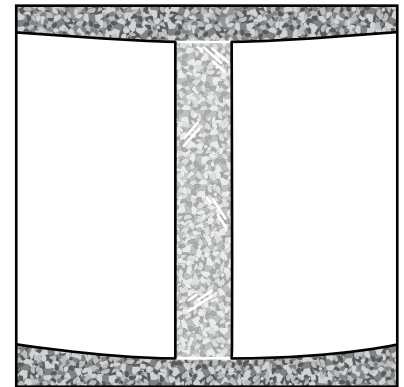
**Figure 2**  
The liner for the 4' x 4' and 2' x 2' film is pre-cut. If installing the 1' x 1' film skip to Figure 7.



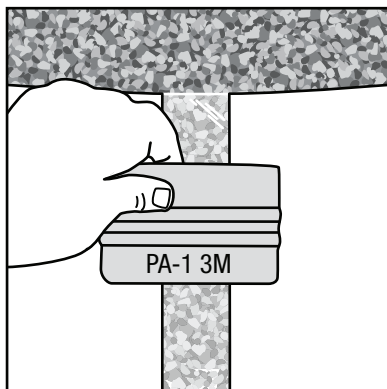
**Figure 3**  
Peel back approximately 2 inches of the liner.



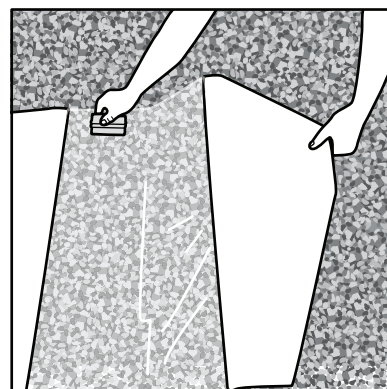
**Figure 4**  
Place the film (with exposed adhesive facing down) on the desired area and press down on the film.



**Figure 5**  
If film is in the correct position, remove and discard the 2 inch liner strip. If not, return to Step 4.



**Figure 6**  
Use the 3M Blue or Gold squeegee (PA-1) to apply pressure to the 2 inch exposed film in both directions from the center out.



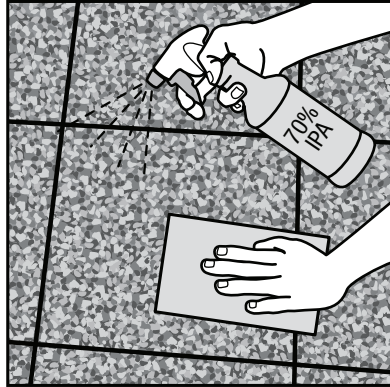
**Figure 7**  
Fold over either side of the unapplied film and peel back the liner approximately 12 inches. From the center out in both directions, apply the film with the 3M Gold or Blue squeegee (PA-1) using light pressure and overlapping strokes.



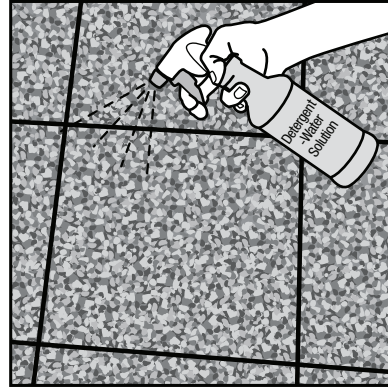
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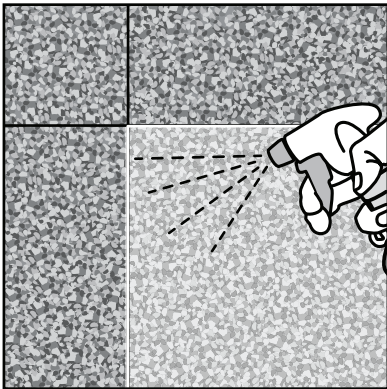
#### Wet Method Application



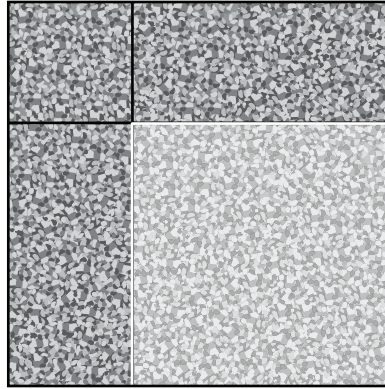
**Figure 1**  
Clean surface by using a dampened paper towel with 70% Isopropyl Alcohol Solution (IPA).



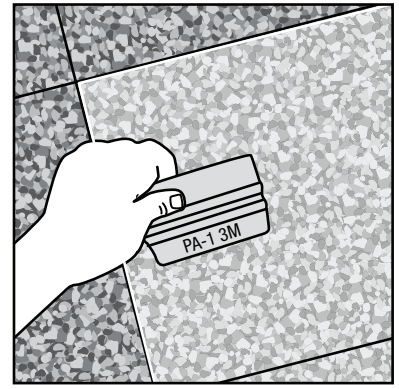
**Figure 2**  
After cleaning, spray the surface with the detergent-water solution (2 mL detergent to 1L water).



**Figure 3**  
While removing the liner, spray the exposed adhesive with the detergent-water solution.



**Figure 4**  
Place the film (with exposed adhesive facing down) on the desired wetted surface and position the film.



**Figure 5**

- 1) From the center out in both directions, apply the film with the 3M Gold or Blue squeegee (PA-1) using light pressure and overlapping strokes.
- 2) Remove any detergent-water solution from the surface and surrounding areas of the film with a paper towel, then repeat 1) using firm pressure and overlapping strokes.
- 3) Wipe dry the entire surface.

For full product instructions, warranty, limitation of liability, please visit [www.3M.com](http://www.3M.com)

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