3M™ Thinsulate™ Acoustic Insulation

AU3002-5

General Description
This non-woven mat has excellent sound absorbing properties useful in many automotive applications, for example inside door panels, instrument panels, pillar trim, package trays, wheelarch liner etc. It is compressible, non-linting, lightweight, and can be easily die-cut. Black polyolefin scrims on both sides protect the fibres. It also has a surface embossing treatment on both sides to provide better attachment of the scrim.

General Construction
AU3002-5 is made of a web and black scrims on both sides. The web is composed of 35% polyester staple fibres, and 65% polypropylene fibres. The polypropylene fibres are extremely fine, producing the high-energy absorption characteristic with the low weight. The polyester fibres are added to strengthen the web. The black scrim is a 100% polypropylene non-woven fabric.

Special Characteristics
Suitable for applications in vehicle cabin, headliners, trim panels, luggage compartment interiors and exterior applications like bumpers and wheelarch liners. Attaching to trim panels is recommended, preferably using ultrasonic or heat spot welding, but adhesives (double sided pressure sensitive tapes or hot melt) may also be used. It can be processed by conventional techniques such as die-cutting and heat sealing. As the fibres are hydrophobic, this material will not absorb water. Therefore the risk of mildew and odours developing are minimal allowing this product to be used in humid or moist conditions. Not recommended for applications where temperatures will be continuously above 120°C.
### Properties

<table>
<thead>
<tr>
<th>General properties</th>
<th>(typical values)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Composition web</td>
<td>65% polypropylene, 35% polyester</td>
</tr>
<tr>
<td>Composition scrim</td>
<td>100% polypropylene</td>
</tr>
<tr>
<td>Construction and colour</td>
<td>White web with double black scrim, both sides embossed</td>
</tr>
<tr>
<td>Material Thickness</td>
<td>19 mm (tested after 6 weeks on roll according SAE J1355 @ 0.002psi (14N/m²))</td>
</tr>
<tr>
<td>Surface weight</td>
<td>384 g/m² (web and scrim; tested on 315 x 315 mm samples)</td>
</tr>
<tr>
<td>Density</td>
<td>20.2 kg/m³</td>
</tr>
<tr>
<td>Flammability</td>
<td>Self-Extinguishing (SE) as per SAE J369 (FMVSS 302, ISO 3795, DIN75200)</td>
</tr>
<tr>
<td>Temperature resistance</td>
<td>120°C (tested for 2000 hours)</td>
</tr>
<tr>
<td>Storage</td>
<td>Rolls need to be stored upright.</td>
</tr>
</tbody>
</table>
| Availability       | die cuts as per customer requirement  
- plain cut, hot trim edge or sealed edge  
- available with adhesive |

### Acoustical Properties – Alpha Cabin

Alpha Cabin Measurement with 1.2m² sample measuring Random Incidence Sound.

Result is average of 30 samples, tested after 6 weeks on roll (24hrs conditioning @ RT), average up & down and 20mm frame used (acc. 3M TMAE 017 (Rieter standard Alpha Cabin test) at 3M Germany in Neuss)

![Graph of Acoustical Properties](image)

While 3M believes that the tests on which the technical information and recommendations contained herein are accurate, the data should not be relied upon. It is the responsibility of those using this data to determine the suitability of the products in question for their intended use. The user shall be fully responsible for all risks and liabilities associated with the specification and use of the products referred to. The information contained herein must not be used in promotional literature, publications or advertisements without the prior written consent of 3M.

NB – Measured at 3M Deutschland GmbH (Rieter Alpha Cabin 2056), Neuss, D.
Acoustical Properties – Impedance Tube
Dual Microphone Impedance Tube Method that measures Normal Incidence Sound.
Combined result average of min 5 samples (100mm & 29mm tube), on nominal weight samples and thickness set at nominal 6 weeks thickness. (acc. 3M TMAE 016 (based on ASTM E-1050))

Additional Information
This data sheet contains typical information specific to the product. This information should not be used to determine a product specification. Samples and further information on the use of the product are available separately.

Important notice to purchaser
All statements, technical information, and recommendations herein are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed. Please ensure before using our product that it is suitable for your intended use. All questions of liability relating to this product are governed by the Terms of Sale subject, where applicable, to the prevailing law.

3M
3M Deutschland GmbH
Automotive Laboratory
Carl-Schurz-Strasse-1
D-41453 Neuss
Tel. (+49)-2131-14-3580
Fax: (+49)-2131-14-3849