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3M Advanced Materials Division

3M™ Dyneon™ Peroxide Cure Perfluoroelastomer PFE 40

Features and Benefits

- Ideal for wet chemical, fluid handling, cleaning and chemical etching processes for CPI, aerospace and semiconductor manufacturing
- Good compression set resistance
- Upper use temperature of 220°C
- Very low metal ion content with low extractables in a wide range of chemicals

Typical Properties

Property	Units	Value
Specific Gravity		2.0
Color		White
Form		Crumb
TR 10	°C (°F)	-6°C (21°F)
Brittleness Point	°C (°F)	-35°C (-31°F)
Mooney Viscosity ML 1 + 10 @ 121°C (250°F)	MU	40

Product Description

3M™ Dyneon™ PFE 40 is a technically advanced peroxide curable perfluoroelastomer, designed to meet the challenges of demanding sealing applications. This product is designed to have improved acid, water and steam resistance over 3M™ Dyneon™ PFE 90, since it can be formulated without the need for an inorganic base such as zinc oxide. It is classified as FFKM per ASTM D1418. Its fully fluorinated backbone structure provides a very broad chemical and thermal stability.

Delivered Product Form

Dyneon PFE 40 is packaged in crumb form. It is available in 1 kg or 10 kg boxes.

Note: Package size(s) may vary by region.

Safety/Toxicology

Before processing 3M™ Dyneon™ Perfluoroelastomers, read and follow all precautions and directions for use contained in the product label and Safety Data Sheet (SDS). General handling precautions and directions for use include: (1) Store and use all Dyneon perfluoroelastomers only in well ventilated areas; (2) Do not smoke in areas contaminated with dust from perfluoroelastomers; (3) Avoid eye contact; (4) After handling Dyneon perfluoroelastomers wash any contacted skin with soap and water. Potential hazards, including evolution of toxic vapors, can occur during compounding or processing under excessively high temperature conditions. Appropriate local exhaust ventilation such as vapor extractor units should be installed above compounding or processing equipment. When compounding, be sure to read and follow all precautions and directions for use from other compound ingredient suppliers.

Note: Data in this document are not for specification purposes.

ISO Registrations

All Dyneon fluoroelastomers are manufactured at ISO 9001 and 14001 registered facilities.

Typical Properties of Vulcanizate

Compound	phr
3M™ Dyneon™ Peroxide Cure Fluoroelastomer PFE 40	100
N990 MT Carbon Black	20
Peroxide (Trigonox® 101-50D-pd)	1.5
Co-agent (TAIC®, 72% active)	2.5

Typical Rheological Properties [ASTM D5289] Moving Die Rheometer (MDR), 100 cpm, 0.5° Arc 6 Minutes @ 177°C (350°F)

Property	Units	Result
ML, Minimum Torque	dN m (inch-lb)	1.2 (1.03)
ts2, Time to 2 Inch-lb Rise from Minimum	Minutes	0.4
t'50, Time to 50% Cure	Minutes	0.5
t'90, Time to 90% Cure	Minutes	0.8
MH, Maximum Torque	dN m (inch-lb)	29.0 (25.7)

Typical Physical Properties [ASTM D412] Press Cure 10 Minutes @ 177°C (350°F) Post Cure 8 Hours @ 200°C (392°F)

Property	Units	Result
Tensile	MPa (psi)	16.3 (2365)
100% Modulus	MPa (psi)	9.4 (1365)
Elongation at Break	%	140
Durometer Type A Hardness [ASTM D2240]	Points	72

Compression Set Resistance [ASTM D395 Method B, -214 O-rings]

Property	Units	Result
70 Hours @ 200°C (392°F) – 25% Deformation	%	19
70 Hours @ 232°C (450°F) – 25% Deformation	%	45

Customer Service

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