

3M™ Adhesion Promoter 06396

Technical Data Sheet

General Description

3M™ Adhesion Promoter 06396 is a liquid surface treatment used to improve the adhesion of 3M™ Automotive Attachment Tapes to most low surface energy plastic materials as well as injection-molded body side moldings and claddings used for automotive exterior trims. This would include common low surface energy plastics used for automotive interior and exterior trim applications (TPO, PPO, PP, PC, PC + ABS, etc.).

Since formulations and surface energies can vary for these types of materials, each application should be considered independently and evaluated for compatibility. 3M adhesion promoter 06396 is specifically formulated to be used on plastic parts with 3M™ Acrylic Foam Tapes and 3M™ Acrylic Plus Tapes (3M part numbers 06376, 06377N, 06378N, 06380, 06381, 06382, 06383, 06384, 06385, 06386, 06387, 06388, 06389, 06392, 06394, 06395 and 06397) for automotive applications.



Physical Properties

Property	06396
Solids	Approximately 5%
Color	Straw
Viscosity	25 Centipoise Maximum
Flashpoint	-4°F (-20°C)
Drying Time	30-90 seconds
Density	3.1 kg (6.8 lb) per gallon
Format	Sponge applicator packet - 2.5 cc
Coverage	Approximately 150 in ² per sponge applicator packet

Product Ordering Information

Part Number	06396
Quantity per Carton	25
Cartons per Case	4
Description	06396 SPONGE APPLICATOR 25/CTN 4CTN/CS
3M ID	7100009578

Other Trim Attachment and Repair Products

Please reference the product overview to learn more about our complete line of automotive attachment tapes and adhesion promoters.

Regulatory Information

Before using this product, please reference Product Label and/or Safety Data Sheet for Health and Safety Information.

Note: Laws controlling the acceptable amounts of Volatile Organic Compounds (VOC's) vary by state, and in some cases by locality. For surface preparation and clean-up activities, consult federal, state and local regulations regarding use of products containing VOCs in your area.

Contact Information

The information provided in this technical document is intended as a guide for this product. For more information or help in selecting a 3M product for an application, please contact your 3M application engineering representative or connect with a 3M expert.

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