

# Flying with greater success, less cost, less work

## Demonstration steps –

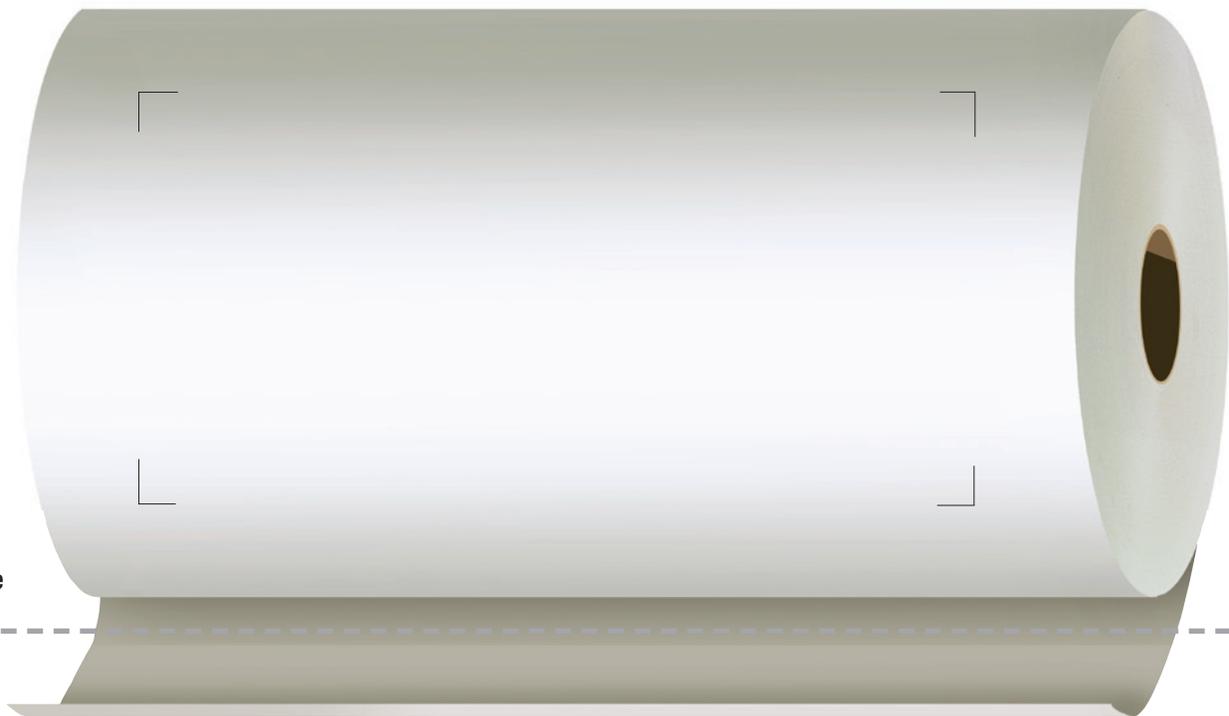
For rolls that wrap from the top, turn paper up-side-down to complete the following steps

1. Detach paper at bottom of page.
2. Apply tape to the roll below with the narrow portion of split liner at the bottom (to be covered by the last lap of film)
3. Remove narrow section of liner to expose adhesive. For proper results, pick and peel up the edge of the liner at least 1" from the side of the tape. Pull liner away from the center.
4. At the dotted line below, fold up the bottom of this demo sheet, sticking it to the exposed adhesive.
5. Remove wide section of split liner to expose adhesive. For proper results, pick and peel the edge of the liner at least 1" from the side of the tape. Pull liner away from the center.
6. Take the piece of paper that you previously detached from the page and press it over the exposed adhesive. Slightly overlap the "end of the roll" over the flap.
7. Lift the "end of the roll" starting from the top and peel off, noting how the two sheets are spliced.

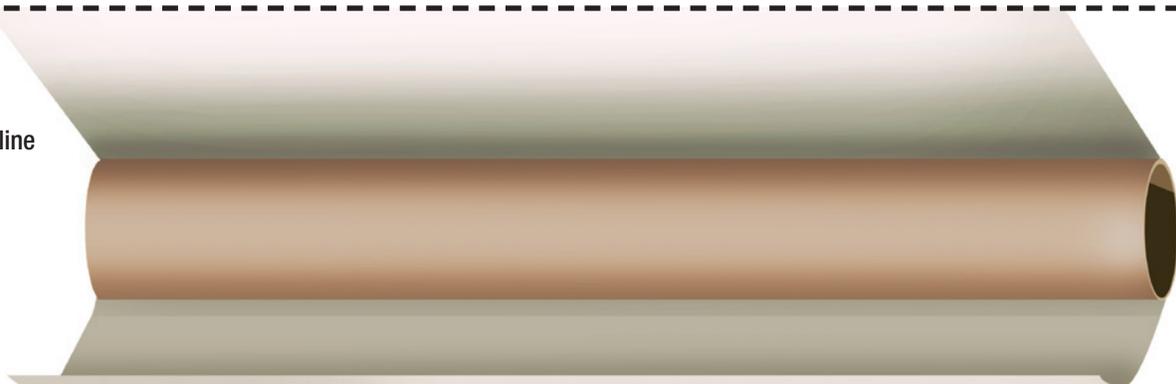
Review the images on the back of this demo sheet to see how simply this works for a real flying splice.



Fold  
bottom  
up here



Detach  
along  
dotted line



### 1 Apply tape and cut to desired length\*



- Fold back and temporarily secure the last lap of film. Apply tape across the roll, starting and ending a minimum of ¼" from the right and left edges. The wide section of the split liner should be on the side of the leading edge of the film (this photo shows the last lap coming up from the bottom).
- Use a knife or scissors to cut the tape. Rub down the tape across the width of the roll.

### 2 Remove narrow strip of liner



- Starting an inch in from the tape edge, peel the narrow section of the split liner off by pulling away from the liner slit at a 90° angle.

### 3 Attach film and trim excess



- Attach last lap of film to exposed adhesive, by pulling excess film tight and laying flat over the tape. Cut to remove the excess film.
- If only taping the center section of the roll, taper the film edges, cutting the film at an angle from the tape edge out towards the roll edge.

### 4 Remove wide section of liner



- Starting an inch from the tape edge, peel the wider section of liner off, pulling away from the liner slit at a 90° angle.

#### Ready to splice



\*Some applications may require tape across only the center section of the roll:



## 3M

#### Industrial Adhesives and Tapes Division

3M Center, Building 225-3S-06  
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800-362-3550 \* 877-369-2923 (Fax)  
[www.3M.com/iatd](http://www.3M.com/iatd)

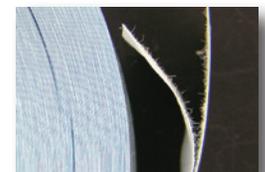
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