

# 3M™ Scotch-Weld™ Repair Paste 2110 B/A Removal Bulletin

## Introduction

This bulletin describes the recommended procedure for the removal of 3M™ Scotch-Weld™ Repair Paste 2110.

### Tools Required

- 3M™ Disc Sander 20231, 2 in, 0.5 hp, 20,000 RPM [3M ID 60-4401-7939-2]

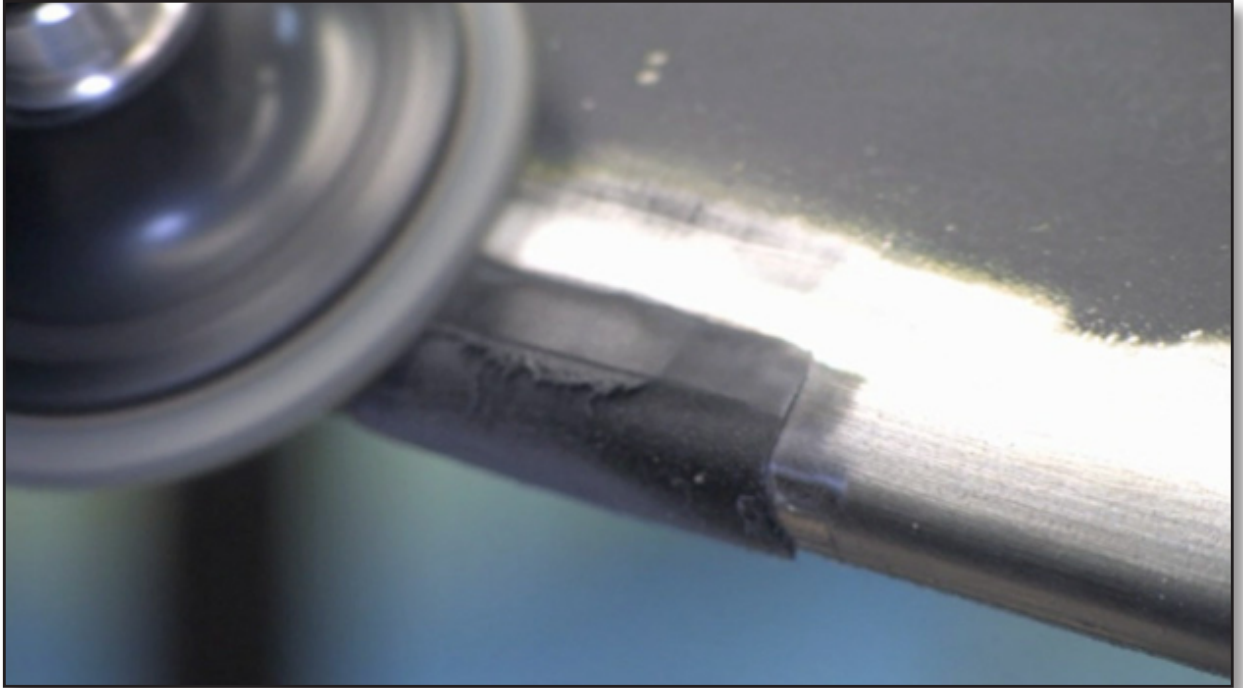
### Materials Required

- 3M™ Scotch-Brite™ Roloc™ Surface Conditioning Disc TR, 2 in, NH S SFN [3M ID 61-5001-4174-4] [NSN: 5345-01-424-2260]
- 3M™ Particulate Respirator 8210, N95 [3M ID 70-0706-1439-4] [NSN: 4240-01-429-2685]
- Lint Free Cloth
- Isopropanol or Acetone
- Safety Glasses
- Work Gloves

*When handling any chemical products, read the manufacturers' container labels and the Safety Data Sheets (SDS) for important health, safety and environmental information. Local air quality regulations may regulate or prohibit the use of surface preparation and cleaning materials based on VOC content.*

## Removal Process

1. Attach the 3M Scotch-Brite Roloc Surface Conditioning Disc.
2. Starting at one edge of the cured Repair Paste 2110, work the surface conditioning disc from one edge to the other, gradually removing the repair paste. Work back and forth in a sweeping motion, continually wearing away the bulk of the Repair Paste 2110.



3. When the bulk of the Repair Paste 2110 has been removed, clean any remaining residue with isopropanol or acetone and the lint free cloth.

## Precautionary Information

Refer to Product Label and Safety Data Sheet (SDS) for health and safety information before using this product. Always wear personal protection equipment, such as half or full face piece air purifying respirator suitable for organic vapors and particulates.

## For Additional Information

In the U.S., call toll free 1-800-235-2376, or fax 1-800-435-3082 or 651-737-2171. For U.S. Military, call 1-866-556-5714. If you are outside of the U.S., please contact your nearest 3M office or one of the following branches:

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<b>China</b> +86-21-62753535 tel	<b>Denmark</b> +45-43-480100 tel	<b>France</b> +33 (0) 810-331-300 tel	<b>Germany</b> +49-02131-14-2344 tel
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<b>Korea</b> +82-2-3771-4114 tel	<b>Malaysia</b> +60-3-7806-2888 tel	<b>New Zealand</b> +64-9-477-4040 tel	<b>Netherlands</b> +31-71-5-450-272 tel
<b>Philippines</b> +63-2-588-9100 tel	<b>Singapore</b> +65-6450-8888 tel	<b>South Africa</b> +27-11-922-9111 tel	<b>Spain</b> +34-91-321-6000 tel
<b>Switzerland</b> +41-01-724-9114 tel	<b>Taiwan</b> +88-62-2704-9011 tel	<b>Thailand</b> +66-2260-8577 tel	<b>United Kingdom</b> +44-845-873-4169 tel

## Technical Information

The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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This product will be manufactured under a 3M Quality Management System registered to the AS9100 standard.



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