Go-to products for Structural Bonding

High Strength and Metal Bonding

- **DP8805NS**
  - Fast rate of strength build
  - Bonds to oily and painted metals and many plastics
  - 18-month shelf life
  - 5 minute open time

- **DP420NS BLACK**
  - Excellent environmental resistance
  - Toughened epoxy for high impact strength
  - Excellent fatigue performance
  - 20 minute open time

- **DP8407NS GREEN**
  - Bonds to bare, oily metals
  - Use for pre-powdercoat bonding of active metals
  - 6 minute open time

- **DP8010 BLUE**
  - Acrylic adhesive
  - Structural bonds to low surface energy plastics
  - Medium viscosity
  - 10 minute open time

- **DP100 PLUS CLEAR**
  - Epoxy adhesive
  - Colorless bonds
  - Flexible
  - High strength
  - 5 minute open time

- **PR100**
  - Cyanoacrylate adhesive
  - Bonds metals to plastics including EPDM and nylon*
  - Low viscosity
  *With appropriate primers.

- **DP125 GRAY**
  - Flexible epoxy
  - Bonds to most substrates, including many plastics
  - High strength and high peel
  - 25 minute open time

- **DP6310NS GREEN**
  - Urethane adhesive
  - Non-sag formulation
  - Bond most composites and dissimilar substrates
  - 10 minute open time

Plastic and Multi-Material Bonding

- **DP8010 BLUE**
  - Acrylic adhesive
  - Structural bonds to low surface energy plastics
  - Medium viscosity
  - 10 minute open time

- **DP125 GRAY**
  - Flexible epoxy
  - Bonds to most substrates, including many plastics
  - High strength and high peel
  - 25 minute open time

- **DP6310NS GREEN**
  - Urethane adhesive
  - Non-sag formulation
  - Bond most composites and dissimilar substrates
  - 10 minute open time

Speed

- **TS230**
  - Moisture curing, one component, hot melt urethane
  - Tough, flexible bond lines
  - Structural strength

3M.com/structuraladhesives