

3M Medical Materials & Technologies

Product Number 9968

3M™ 63# Poly-Coated Kraft Paper Silicone Release Liner

Effective: April 2022

Supersedes all previous versions

Features and Benefits:

- One side Polyolefin-coated with Silicone Release
- Medium Weight for Easy Diecutting and Handling¹
- Premium [Low] Release Levels (release side wound in)
- Low Stretch
- Bleached White, Printable¹
- Irradiation & EtO Sterilizable¹

Please note - The following technical information should be considered representative or typical only and should not be used for specification purposes.

Composition:

Typical Caliper	~4.6 mils (~0.12 mm) ± 0.8 mils (0.02 mm) 63# Poly-coated Kraft Liner
Base Paper	50 lbs. Bleached White Kraft Paper, Printable
Poly Coating	13 lbs. Polyolefin Coated, one side for silicone release base
Release Type	Premium silicone-based release, coated one side, Wound In

Typical Properties: 3M test methods are available upon request.

Tensile Strength, Machine Direction	20 lbs./inch width (89 N/25 mm) min.						
Liner Release, Typical w/most Adhesives¹	Varies depending on adhesive formulation						
Adhesive Compatibility	<table style="margin-left: 20px;"> <tr> <td>Acrylates</td> <td>Yes</td> </tr> <tr> <td>Silicones</td> <td>No</td> </tr> <tr> <td>Syn. Rubber</td> <td>Yes</td> </tr> </table>	Acrylates	Yes	Silicones	No	Syn. Rubber	Yes
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Syn. Rubber	Yes						

Roll Description: Liner supplied on 3 inch (76 mm) diameter plastic cores.

Length, Maximum	900 yards (830 meters)
Width, Maximum	48 inches (122 cm) ± 1/16 in (1.5 mm)
Diameter, Maximum	~15 inches (~38 cm)

Splices: Splices on the liner are intended for continuous processing.

Roll Width	Maximum Number of Splices per Roll
≤ 8 inches (20 cm)	1 per 0 - 72 yards (0 - 66 meters)
Information on the splice frequency in roll widths greater than 8 inches (20 cm) is available upon request.	3 per 73 - 400 yd (67 - 366 m)
	7 per 401 - 900 yd (367 - 830 m)

Recommended Storage and Rollstock Shelf Life:

Product as supplied in original packaging will maintain stated properties for a period of one [1] year from date stamped on shipping container when stored at temperatures between 32-86°F (0-30°C) and a relative humidity less than 75 percent (<75% RH).

Please see reverse side for important product, safety and warranty information

¹ Conditions based on 3M internal studies may not be representative of actual end use/performance and we recommend our OEM customers run their own studies using their device design.

Product and Safety Information: User is solely responsible for determining the suitability of 3M samples and products for the intended use including any necessary safety or toxicity assessment. 3M will provide Material Safety Data Sheets or equivalent and summary results of biocompatibility testing upon request. In every case before using any product in full scale production users should conduct their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions.

Notice: Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendations to practice any invention covered by any patent, without authority from the owners of this patent.

Warranty Information

All statements, technical information and recommendations herein are based on tests 3M believes to be reliable, but the accuracy or completeness thereof is not guaranteed. 3M warrants only that products will meet 3M's specifications at the time of shipment to the customer. 3M does not offer any other warranty and does not warrant the performance, safety or such other characteristics of Products in combination with other materials. 3M specifically DOES NOT warrant Products for any intended or unintended uses (whether or not foreseeable); for compatibility or suitability with other components or compatibility with any methods of manufacture or conversion. The foregoing warranty is made in lieu of all other warranties, expressed or implied, including the implied warranties of merchantability, fitness for a particular purpose and freedom from non-infringement.

Limitation of Remedies: If products are proven not to meet 3M's specifications, the sole and exclusive remedy available and 3M's only obligation shall be, at 3M's option, to replace such quantity of Products which are proven out of specification or to refund the purchase price paid for Products.

Limitations of Liabilities: The remedies provided herein are exclusive remedies against 3M for any alleged or actual nonconformance to specifications or defect or other failure in products or for 3M's performance of its supply obligations. Under no circumstances is 3M liable for any direct, indirect, incidental, special or consequential damages (including lost profits) in any way related to the product under any theory of law including, but not limited to, negligence and strict liability.

Ordering Information

Call us at Customer Service to place an order: 800-742-1994 (U.S.). Visit our website:

www.3M.com/MedTech for product and services information, news about conferences we will be attending, new product highlights or to make a direct inquiry.

To have a sales representative contact you, to request samples or clinical and safety summaries, please contact us at 3M HELPLINE 800-228-3957 (U.S.) or for international inquiries, please contact your local country representative.



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