



Safety Data Sheet

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Document Group:	07-7647-6	Version Number:	25.00
Issue Date:	09/13/17	Supersedes Date:	09/01/17

SECTION 1: Identification

1.1. Product identifier

3M™ Fastener Adhesive 2510 Orange

Product Identification Numbers

70-0706-9833-0, 70-0706-9887-6, 70-0708-5154-1, CG-7901-0773-6

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Assembly of motored machinery

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	3M Canada Automotive and Aerospace Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 2.
Serious Eye Damage/Irritation: Category 2A.
Skin Corrosion/Irritation: Category 2.
Skin Sensitizer: Category 1.
Reproductive Toxicity: Category 1B.
Germ Cell Mutagenicity: Category 2.
Specific Target Organ Toxicity (single exposure): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Highly flammable liquid and vapor.

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

May cause drowsiness or dizziness.

May damage fertility or the unborn child.

Suspected of causing genetic defects.

Causes damage to organs through prolonged or repeated exposure:

nervous system |

sensory organs |

Precautionary Statements**Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed.
Keep cool.
Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

2% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
TOLUENE	108-88-3	30 - 60 Trade Secret *
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	25068-38-6	15 - 30 Trade Secret *
UREA FORMALDEHYDE MELAMINE RESIN	Trade Secret*	7 - 13
N-BUTYL GLYCIDYL ETHER	2426-08-6	2 - 8 Trade Secret *
4,4'-TRIMETHYLENEDIPIPERIDINE	16898-52-5	3 - 7 Trade Secret *
2-ETHYL-4-METHYL-IMIDAZOLE	931-36-2	1 - 5 Trade Secret *
ISOPROPYL ALCOHOL	67-63-0	1 - 5 Trade Secret *
SILICA	7631-86-9	1 - 5
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER	27360-07-2	1 - 5

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation

equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
TOLUENE	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin
TOLUENE	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
N-BUTYL GLYCIDYL ETHER	2426-08-6	ACGIH	TWA:3 ppm	SKIN; Dermal sensitizer
N-BUTYL GLYCIDYL ETHER	2426-08-6	OSHA	TWA:270 mg/m3(50 ppm)	
ISOPROPYL ALCOHOL	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	A4: Not class. as human carcin
ISOPROPYL ALCOHOL	67-63-0	OSHA	TWA:980 mg/m3(400 ppm)	
SILICA, AMORPHOUS	7631-86-9	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use explosion-proof ventilation equipment. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective

clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Orange suspension
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	190 - 230 °F
Flash Point	Approximately 40 °F [Test Method: Tagliabue Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	Approximately 30 mmHg
Vapor Density	2 - 3 [Ref Std: AIR=1]
Density	<i>No Data Available</i>
Specific Gravity	1 [Ref Std: WATER=1]
Solubility in Water	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	> 400 °C
Decomposition temperature	<i>No Data Available</i>
Viscosity	Approximately 1,300 centistoke
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	<=532 g/l [Test Method: calculated SCAQMD rule 443.1]
Percent volatile	52 - 54 % weight
VOC Less H2O & Exempt Solvents	<=533 g/l [Test Method: calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Amines
Alcohols
Water

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May cause additional health effects (see below).

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
TOLUENE	Dermal	Rat	LD50 12,000 mg/kg
TOLUENE	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
TOLUENE	Ingestion	Rat	LD50 5,550 mg/kg
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Dermal	Rat	LD50 > 1,600 mg/kg
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Ingestion	Rat	LD50 > 1,000 mg/kg
UREA FORMALDEHYDE MELAMINE RESIN	Dermal		LD50 estimated to be > 5,000 mg/kg
UREA FORMALDEHYDE MELAMINE RESIN	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
N-BUTYL GLYCIDYL ETHER	Dermal	Rabbit	LD50 estimated to be 1,000 - 2,000 mg/kg
N-BUTYL GLYCIDYL ETHER	Inhalation-Vapor (4 hours)	Rat	LC50 > 21.3 mg/l
N-BUTYL GLYCIDYL ETHER	Ingestion	Rat	LD50 1,800 mg/kg
4,4'-TRIMETHYLENEDIPIPERIDINE	Dermal	Rabbit	LD50 > 2,000 mg/kg
4,4'-TRIMETHYLENEDIPIPERIDINE	Ingestion	Rat	LD50 440 mg/kg
ISOPROPYL ALCOHOL	Dermal	Rabbit	LD50 12,870 mg/kg
ISOPROPYL ALCOHOL	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
ISOPROPYL ALCOHOL	Ingestion	Rat	LD50 4,710 mg/kg
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER	Dermal	Rabbit	LD50 > 7,940 mg/kg
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER	Ingestion	Rat	LD50 > 10,000 mg/kg
SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l

SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
2-ETHYL-4-METHYL-IMIDAZOLE	Ingestion	Rat	LD50 731 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
TOLUENE	Rabbit	Irritant
BISPHENOL A - EPICHLOROXYDRIN COPOLYMER	Rabbit	Mild irritant
N-BUTYL GLYCIDYL ETHER	Rabbit	Mild irritant
4,4'-TRIMETHYLENEDIPIPERIDINE	Not available	Irritant
ISOPROPYL ALCOHOL	Multiple animal species	No significant irritation
SILICA	Rabbit	No significant irritation
2-ETHYL-4-METHYL-IMIDAZOLE	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
TOLUENE	Rabbit	Moderate irritant
BISPHENOL A - EPICHLOROXYDRIN COPOLYMER	Rabbit	Moderate irritant
N-BUTYL GLYCIDYL ETHER	Rabbit	Mild irritant
4,4'-TRIMETHYLENEDIPIPERIDINE	Not available	Severe irritant
ISOPROPYL ALCOHOL	Rabbit	Severe irritant
SILICA	Rabbit	No significant irritation
2-ETHYL-4-METHYL-IMIDAZOLE	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
TOLUENE	Guinea pig	Not classified
BISPHENOL A - EPICHLOROXYDRIN COPOLYMER	Human and animal	Sensitizing
N-BUTYL GLYCIDYL ETHER	Mouse	Sensitizing
4,4'-TRIMETHYLENEDIPIPERIDINE	Guinea pig	Not classified
ISOPROPYL ALCOHOL	Guinea pig	Not classified
SILICA	Human and animal	Not classified

Respiratory Sensitization

Name	Species	Value
BISPHENOL A - EPICHLOROXYDRIN COPOLYMER	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
TOLUENE	In Vitro	Not mutagenic
TOLUENE	In vivo	Not mutagenic
BISPHENOL A - EPICHLOROXYDRIN COPOLYMER	In vivo	Not mutagenic
BISPHENOL A - EPICHLOROXYDRIN COPOLYMER	In Vitro	Some positive data exist, but the data are not sufficient for classification
N-BUTYL GLYCIDYL ETHER	In Vitro	Some positive data exist, but the data are not sufficient for classification
N-BUTYL GLYCIDYL ETHER	In vivo	Mutagenic

ISOPROPYL ALCOHOL	In Vitro	Not mutagenic
ISOPROPYL ALCOHOL	In vivo	Not mutagenic
SILICA	In Vitro	Not mutagenic
2-ETHYL-4-METHYL-IMIDAZOLE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
TOLUENE	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
TOLUENE	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
TOLUENE	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
ISOPROPYL ALCOHOL	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
TOLUENE	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
TOLUENE	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
TOLUENE	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
TOLUENE	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
N-BUTYL GLYCIDYL ETHER	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.2 mg/l	10 weeks
N-BUTYL GLYCIDYL ETHER	Ingestion	Toxic to development	Rat	NOAEL 100 mg/kg/day	during gestation
ISOPROPYL ALCOHOL	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
ISOPROPYL ALCOHOL	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation
SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
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TOLUENE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
TOLUENE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
TOLUENE	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
TOLUENE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
N-BUTYL GLYCIDYL ETHER	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
N-BUTYL GLYCIDYL ETHER	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
4,4'-TRIMETHYLENEDIPIPERIDINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
ISOPROPYL ALCOHOL	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ISOPROPYL ALCOHOL	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
ISOPROPYL ALCOHOL	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
ISOPROPYL ALCOHOL	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
TOLUENE	Inhalation	auditory system nervous system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
TOLUENE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
TOLUENE	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
TOLUENE	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
TOLUENE	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
TOLUENE	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
TOLUENE	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
TOLUENE	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
TOLUENE	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
TOLUENE	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
TOLUENE	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
TOLUENE	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
TOLUENE	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years

BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
N-BUTYL GLYCIDYL ETHER	Dermal	liver	Not classified	Rat	LOAEL 100 mg/kg/day	28 days
N-BUTYL GLYCIDYL ETHER	Inhalation	kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1.6 mg/l	50 days
N-BUTYL GLYCIDYL ETHER	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 1 mg/l	28 days
N-BUTYL GLYCIDYL ETHER	Inhalation	liver	Not classified	Rat	NOAEL 0.8 mg/l	50 days
4,4'-TRIMETHYLENEDIPIPERIDINE	Ingestion	liver	Not classified	similar compounds	NOAEL Not available	
ISOPROPYL ALCOHOL	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
ISOPROPYL ALCOHOL	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
ISOPROPYL ALCOHOL	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks
SILICA	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value
TOLUENE	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

EPCRA 311/312 Hazard Classifications (effective January 1, 2018):

Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Germ cell mutagenicity

Reproductive toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
TOLUENE	108-88-3	Trade Secret 30 - 60

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification****Health: 2 Flammability: 3 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	07-7647-6	Version Number:	25.00
Issue Date:	09/13/17	Supersedes Date:	09/01/17

Reason for Reissue

Conversion to GHS format SDS.

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