

3M QUICK SPLICE QS200

INLINE JOINT

92-AK6XX-1/C

WITH PST SHRINK TUBE SUITABLE FOR
POLYMERIC SINGLE CORE CABLES WITH ARMOUR
ACC. TO VDE 0276-620 (IEC 60502-1)
6.35/11kV (12kV)

SELECTION CHART

KIT No.	DIAMETER OVER CABLE SHEATH MAX. (mm.)	DIAMETER OVER INSULATION [E] (mm.)	CROSS SECTION (mm. ²)	MAX. DIAMETER OVER CONNECTOR (mm.)	MAX. CONNECTOR LENGTH (mm.)
			6.35/11kV (12kV MAX.)		
92-AK612-1/C	36	14.6 – 28.0	70 – 150	28	110
92-AK623-1/C	46	19.1 – 38.0	120 – 300	38	220
92-AK633-1/C	60	28.9 – 44.0	300 – 630	68	300

5	UPDATE TO DN21	MJE	17.05.16
4	RANGE RATIONALISATION	MJE	23.08.14
3	ALUMINIUM PADS ADDED	MJE	11.12.12
2	LATEST REQUIREMENT.	ERH	16.09.10
1	RELEASED.	ERH	28.05.10
ISSUE	DESCRIPTION / ECO	BY	DATE

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OF USE AND THE APPLICATION ARE BEYOND OUR CONTROL, THE PURCHASER
IS RESPONSIBLE FOR THE PERFORMANCE OF THE JOINTS AND TERMINATIONS
MADE IN CONNECTION WITH THE USE OF DATA OR SUGGESTIONS STATED HEREIN.

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Cad File: XE-0091-3629-4

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3M QS 200 INLINE JOINT 92-AK6XX-1/C WITH
PST SHRINK TUBE SUITABLE FOR POLYMERIC SINGLE
CORE CABLES WITH ARMOUR TO VDE 0276-620
6.35/11 (12)kV
INSTALLATION INSTRUCTIONS

3M ELECTRICAL PRODUCTS

AA-BBCC-7833-9

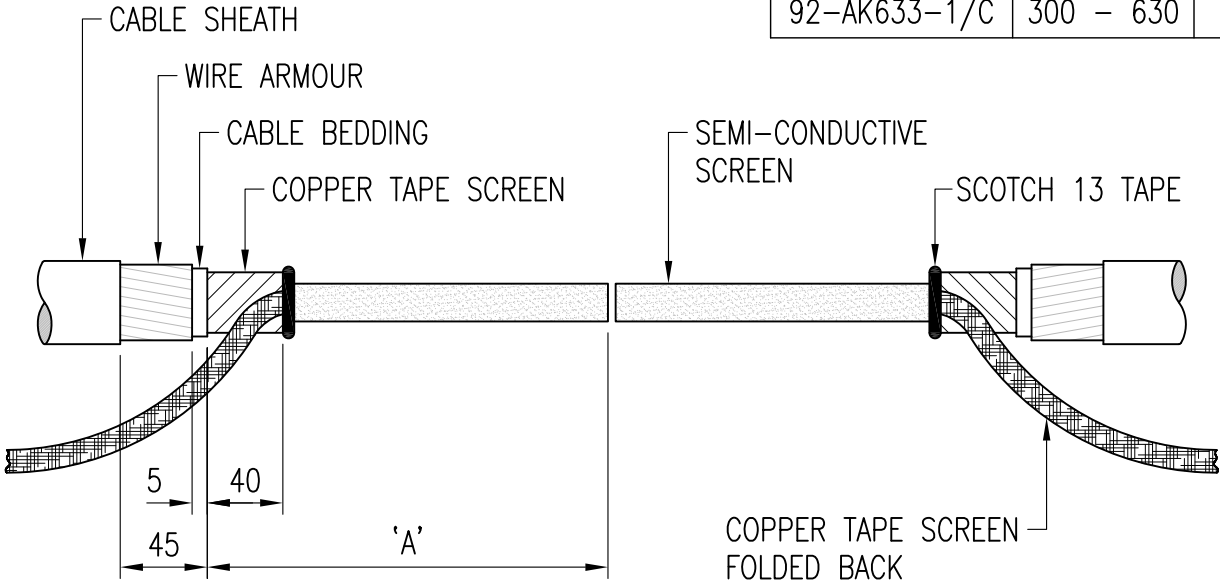
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SHEET
1 OF 6

A4

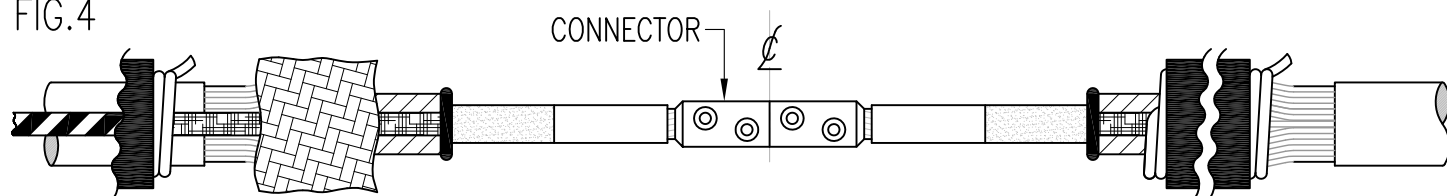
FIG.1

KIT No.	CSA (mm. ²)	'A' (mm.)
92-AK612-1/C	70 – 95	215
92-AK612-1/C	120 – 150	210
92-AK623-1/C	150	275
92-AK623-1/C	185 – 240	270
92-AK623-1/C	300	265
92-AK633-1/C	300 – 630	310



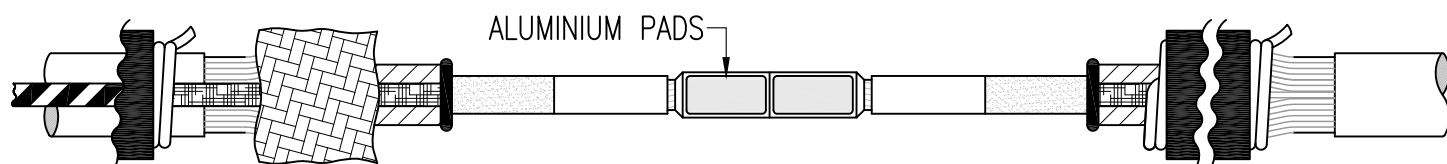
- 1.1 PREPARE CABLES TO DIMENSIONS ABOVE.
- 1.2 UNWRAP COPPER TAPE SCREEN TO DIMENSION SHOWN, BEND SCREENS BACK ENSURING A SMOOTH PROFILE.
- 1.3 BIND ENDS OF COPPER TAPE SCREEN WITH 2 HALF LAPPED LAYERS OF HIGHLY STRETCHED No.13 TAPE.

FIG.4



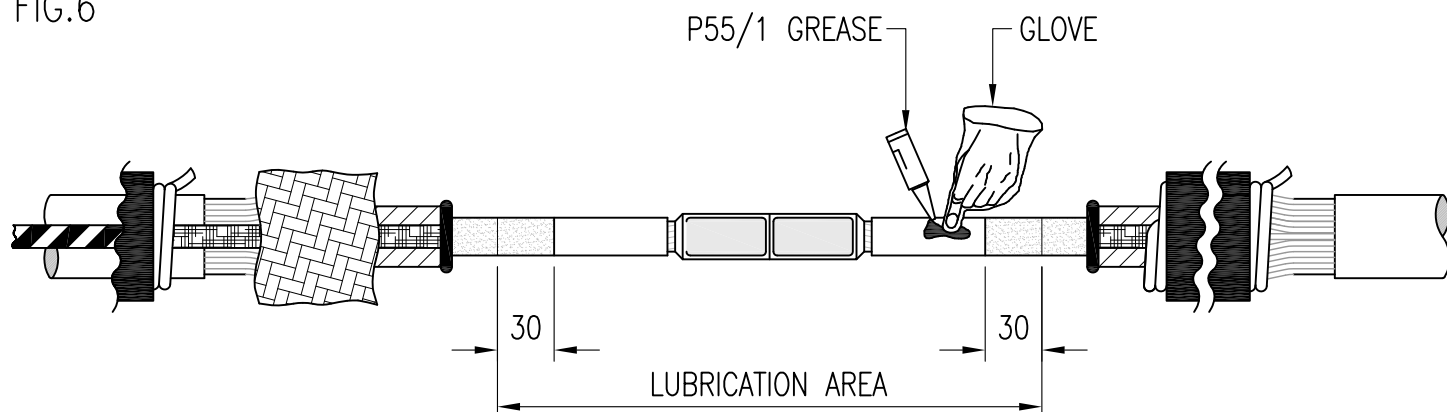
- 4.1 INSTALL THE CONNECTOR ACCORDING TO THE CONNECTOR SUPPLIER'S INSTRUCTIONS. IF NECESSARY REMOVE EXCESS GREASE.
4.2 SMOOTH AND CLEAN THE CONNECTOR.

FIG.5



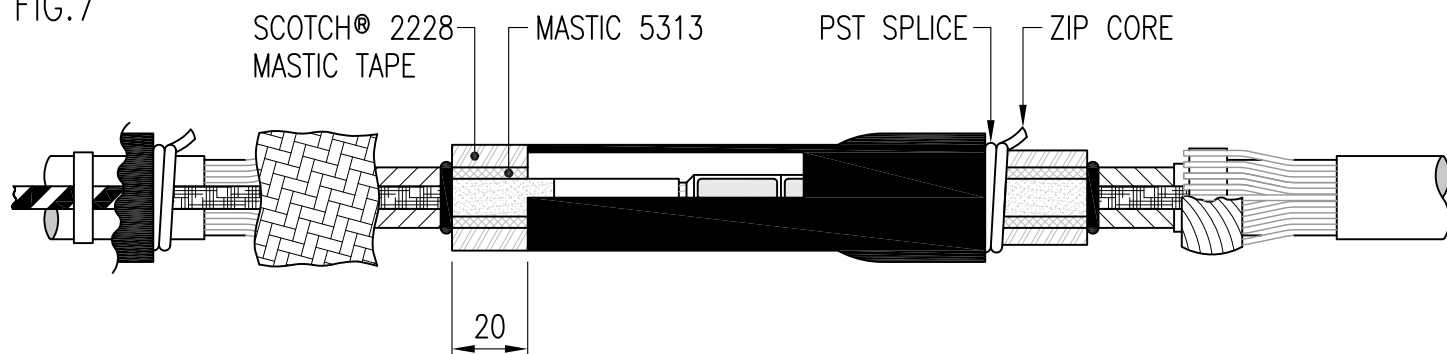
- 5.1 INSTALL THE CONNECTOR PROTECTION CAPS ONTO THE CONNECTOR HOLES.
5.2 COVER THE PROTECTION CAPS WITH THE ALUMINIUM PADS. ENSURE THE PADS ARE WRINKLE FREE.

FIG.6



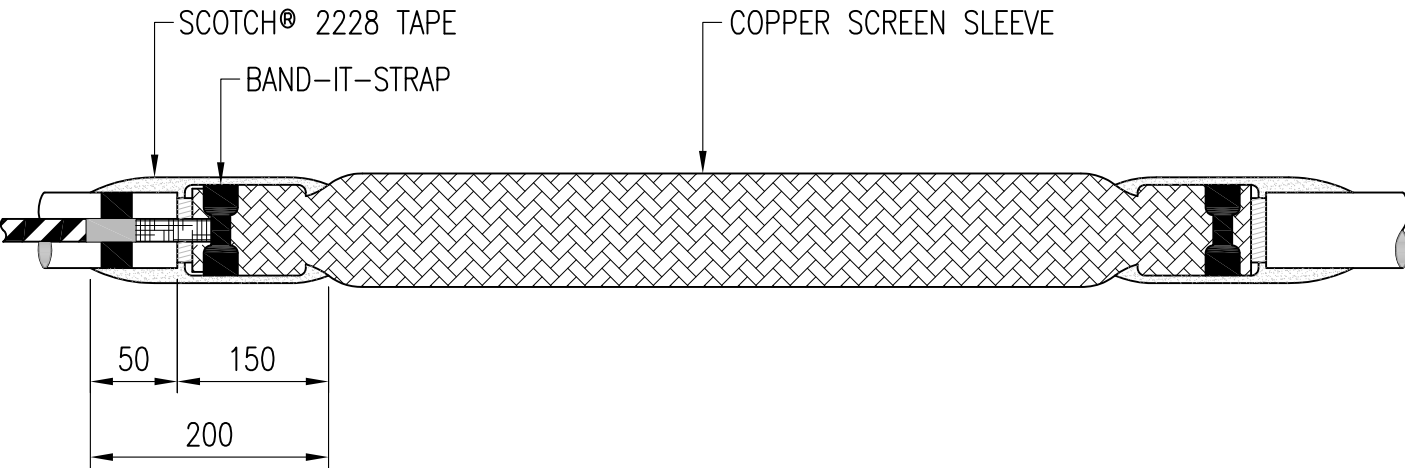
- 6.1 APPLY P55/1 GREASE ON TO PRIMARY INSULATION, SEMI-CONDUCTIVE SCREEN AND CONNECTOR. LUBRICATE AREA OVER CONNECTOR AT LAST. USE PLASTIC GLOVE PROVIDED IN THE KIT.

FIG.7



- 7.1 SLIDE THE PST JOINT OVER THE CONNECTOR UP TO POSITION SHOWN.
7.2 USING POSITION SHOWN AS A STARTING POINT, SHRINK THE JOINT BODY ON TO THE CORE BY UNWINDING THE SPIRAL. ONCE THE JOINT BODY HAS BEEN SHRUNK FULLY ACROSS THE CONNECTOR, ENSURE THAT THE BODY IS IN POSITION. IF NOT CORRECTLY POSITIONED, MAKE CORRECTION BY DISPLACEMENT.
7.3 APPLY ONE LAYER OF MASTIC 5313 BETWEEN THE END OF THE PST AND THE COPPER TAPE SCREEN.
7.4 OVERTAPE THE 5313 WITH 2½ LAPPED LAYERS OF SCOTCH® 2228 MASTIC TAPE.

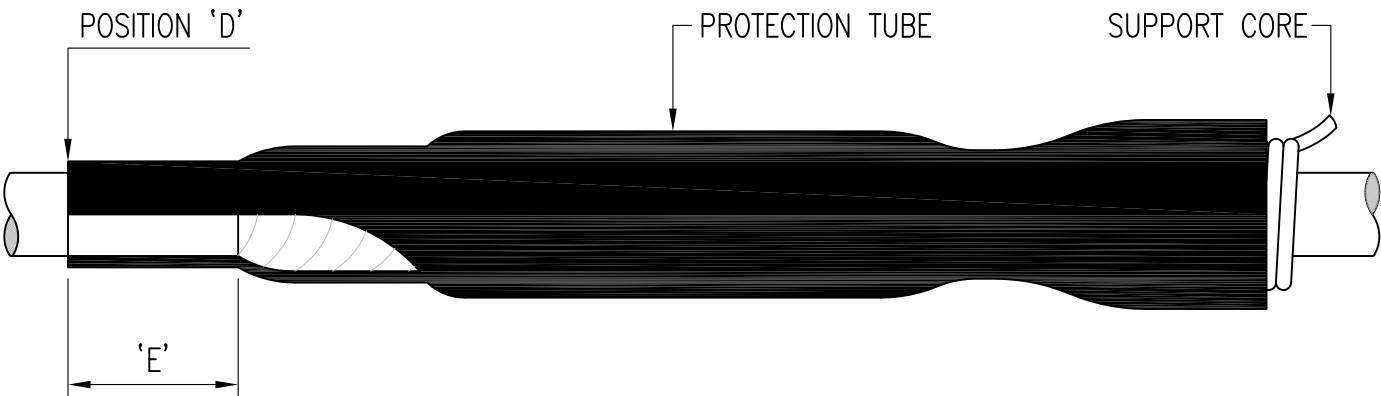
FIG.8



- 8.1 SLIDE THE COPPER SCREEN SLEEVE OVER THE JOINT AND FIX IT BY MEANS OF A BAND-IT STRAP OVER THE 24 TAPE ON THE SUPPORT RING.
- 8.2 COMMENCING 50mm ON TO THE CABLE SHEATH ON EITHER SIDE OF THE JOINT, APPLY 2 HALF LAPPED LAYERS OF 2228 TAPE UP ON TO THE COPPER STOCKING AND BACK AGAIN.

FIG.9

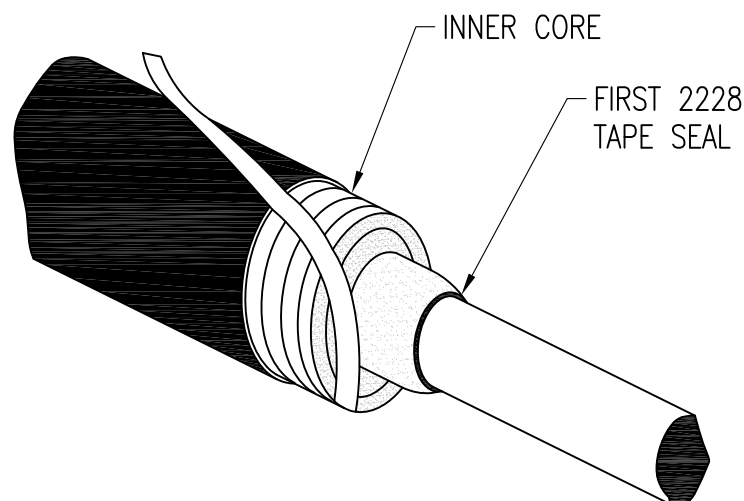
KIT No.	CSA (mm. ²)	'E' (mm.)
92-AK612-1/C	70 – 95	55
92-AK612-1/C	120 – 150	60
92-AK623-1/C	150	10
92-AK623-1/C	185 – 240	10
92-AK623-1/C	300	55
92-AK633-1/C	300 – 630	0



- 9.1 SLIDE THE PROTECTION TUBE OVER THE CONNECTION UP TO POSITION 'E', BEYOND THE 2228 MASTIC, AND PULL OUT THE PLASTIC SPIRAL. THE TUBE THEN BEGINS TO SHRINK FROM THAT POINT OVER THE JOINT BODY.

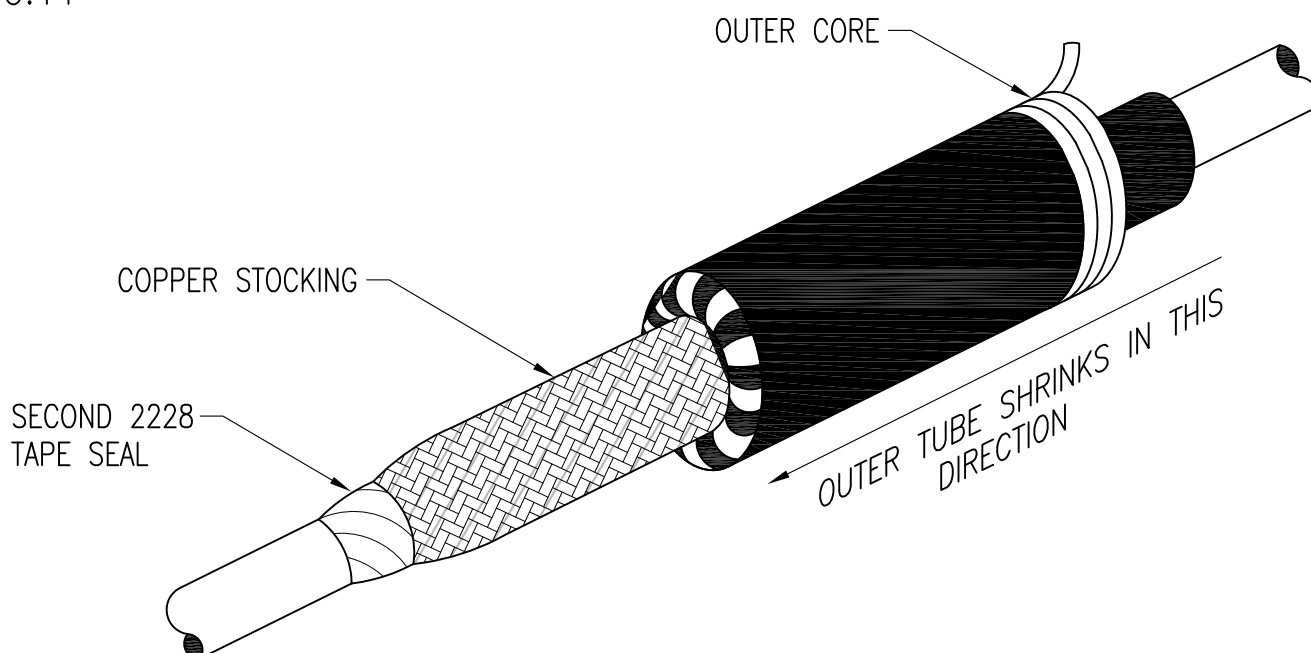
FIG.10

FOR KIT No. 92-AK633-1/C ONLY



- 10.1 BEGIN TO INSTALL THE OUTER PROTECTION COLD SHRINK TUBE 50mm BEYOND THE END OF THE FIRST 2228 TAPE AND SLOWLY PULLING AND UNWINDING THE INNER CORE COUNTERCLOCKWISE TOWARD THE JOINT BODY. THE OUTER CORE SHOULD REMAIN RELATIVELY STATIONARY WHILE UNWINDING THE INNER CORE. IF THE OUTER CORE BEGINS TO MOVE TOWARDS THE FIRST 2228 TAPE SEAL, GENTLY PULL THE OUTER CORE AND PROTECTION TUBE TOWARDS THE SECOND 2228 TAPE AND CONTINUE UNWINDING THE INNER CORE.

FIG.11



- 11.1 CONTINUE TO INSTALL THE COLD SHRINK TUBE OVER THE SECOND 2228 TAPE SEAL ON THE OTHER SIDE OF THE JOINT BY SLOWLY PULLING AND UNWINDING THE OUTER CORE COUNTER CLOCKWISE. THIS PORTION OF THE COLD SHRINK TUBE INSTALLS DIFFERENTLY THAN TYPICAL COLD SHRINK PRODUCTS IN THAT AS THE TUBE SHRINKS, THE END ROLLS UNDER. THE TUBE MIGHT NEED A SLIGHT PUSH TO GET OVER THE SECOND 2228 TAPE SEAL.