# **3M<sup>TM</sup> Heat Shrink Heavy Duty End Caps**

Data Sheet July 2013

#### **Product Description**

Heat shrinkable end caps are typically used to seal cable ends and provide mechanical and environmental protection.

When heated in excess of 121°C (250°F), SKE Heat Shrink Heavy Duty End Caps rapidly shrinks, forcing the melted adhesive lining to flow and cover the substrate. The adhesive forms a flexible bond with a wide variety of rubbers, plastics and metals. Upon cooling, the adhesive solidifies, forming a permanent, non-drying, flexible and water resistant barrier. Adhesive reflow will occur at temperatures above 80°C (176°F).

## Agency Approvals & Self Certifications

RoHS 2011/65/EU

"RoHS 2011/65/EU" means that the product or part does not contain any of the substances in excess of the maximum concentration values ("MCVs") in EU RoHS Directive 2011/65/EU. The MCVs are by weight in homogeneous materials. This information represents 3M's knowledge and belief, which may be based in whole or in part on information provided by third party suppliers to 3M.

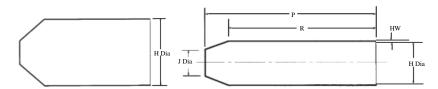
#### **Applications**

The operating temperature range is from -55°C (-67°F) to 110°C (230°F), with a shrinking temperature minimum of 121°C (250°F).

#### Product Sizing

Expanded Part (as supplied)

Fully Recovered Part (after heating)



PART	НІ	DIA	J DIA	P <u>+</u> 10% R	R +10% R	HW <u>+</u> 20% R	For Cable Diameters
NUMBER	MIN X	MAX R	MAX R				
SKE 4/10	0.39	0.16	0.12	1.32	1.18	0.08	0.16 - 0.31
	(9.9)	(4.1)	(3.1)	(33.5)	(30.0)	(2.0)	(4.1-7.9)
SKE 8/20	0.79	0.30	0.26	2.18	1.97	0.09	0.31 - 0.43
	(20.1)	(7.6)	(6.6)	(55.4)	(50.0)	(2.3)	(7.9-10.9)
SKE 15/40	1.57	0.59	0.41	3.54	3.15	0.12	0.59-1.26
	(39.9)	(15.0)	(10.4)	(89.9)	(80.0)	(3.1)	(15.0-32.0)
SKE 25/63	2.48	0.98	0.63	5.63	5.12	0.13	1.00 - 1.97
	(63.0)	(24.9)	(16.0)	(143.0)	(130.1)	(3.3)	(25.4-50.0)
SKE 30/76	2.99	1.18	0.67	6.22	5.91	0.16	1.18 - 2.36
	(75.9)	(30.0)	(17.0)	(158.0)	(150.1)	(4.1)	(30.0-60.0)
SKE 45/100	3.94	1.77	1.02	6.40	5.50	0.16	1.77 - 3.15
	(100.1)	(45.0)	(25.9)	(162.6)	(139.7)	(4.1)	(45.0-80.0)

- · All dimensions in both inches and metric, all angles in degrees
- Dimensions in table: X = Expanded (Minimum) R = Recovered (Maximum)



### 3M<sup>TM</sup> Heat Shrink Heavy Duty End Caps

Material	Color – Black				
	Material / Boot Outer – Flexible Flame Retardant Polyolefin				
	<ul> <li>Adhesive / Inner Layer – TTS-250, Thermoplastic 80°C</li> </ul>				
Shelf-Life	This product has a 10-year shelf life from date of manufacture when stored in a humidity controlled storage (10°C / 50°F to 27°C / 80 °F and <75% relative humidity).				
Availability	Please contact your local distributor; available from 3M.com/oem [Where to Buy] or call 1.800.676.8381.				

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