

3M™ Seam Sealer Tape is a directly paintable, self-adhering tape designed to duplicate factory appearance on hem flanges, door jams and trunk gutter applications.

Application:

1. Remove existing seam sealant and all residue. Clean surface with 3M™ General Purpose Adhesive Cleaner, N. 08984 or 08987.*

*3M™ General Purpose Adhesive Cleaner, (N.08984, 08986) has a VOC of 816 grams per liter (6.81 lbs. per gallon). 3M™ General Purpose Adhesive Cleaner (N. 08987-Aerosol) has a VOC of 738 grams per liter (6.16 lbs. per gallon). 3M™ Super Fast Adhesive Cleaner (N. 08215) has a VOC of 849 grams per liter (7.08 lbs. per gallon). Local air quality regulations may regulate or prohibit the use of surface preparation and cleanup materials based on VOC content. Consult you local air quality regulations.

2. Prime and seal surfaces according to paint manufacturer's recommendation. Do not use 3M™ Seam Sealer Tape over bare metal. For best results, apply 3M Seam Sealer Tape at temperatures above 65F.
3. Apply 3M Seam Sealer Tape over primed and sealed surfaces by removing liner and pressing tape firmly into place. Avoid stretching tape. Tape is conformable and pliable to best duplicate OEM appearances.
4. Avoid overlapping seam sealer tape and splicing in tight corners. 3M Seam Sealer Tape is repositionable; however, best results are obtained if tape is undisturbed after initial application. It is not necessary to apply heat during or after application of this tape as the solvents within the paint will activate the adhesive and provide a permanent bond.
5. 3M Seam Sealer Tape is immediately paintable. Follow your paint manufacturer's recommendations for pre-cleaning, priming, color coating and clear coating.

Other sizes available: 3/8" x 30' (9.5mm x 9.1m) roll – N. 08475, and 6" x 9" (15.2cm x 22.8cm) patches – N. 08477.

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3M I.D. No. 70-0062-8964-2 34-7049-0203-9

Additional Product Health and Safety

Information Source: Material Safety Data Sheet or:

3M Automotive Aftermarket Division

3M Center Bldg. 223-6N-01

St. Paul, MN 55144-1000

1-877-MMM-CARS (666-2277)

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