

3M

ScotchPad™

Custom Carry Handle

White Carry Handle

8325 • 8326

Technical Data

May, 2009

Product Description 3M™ ScotchPad™ Carry Handles 8325 and 8326 are made of durable plastic strips with adhesive at each end. 3M ScotchPad Carry Handle 8326 is available with standard white carry portion material only. 3M ScotchPad Custom Carry Handle 8325 is available with custom printed or colored carry portion material. It is easy to create a convenient looped handle when the ends are attached to both sides of a box or package.

Construction	3M™ ScotchPad™ Carry Handle 8325: Custom printed or colored carry portion material.	
	3M™ ScotchPad™ Carry Handle 8326: Standard white carry portion material.	
	Backing:	Biaxially-oriented 3M™ ScotchPad™ polypropylene film.
	Adhesive:	Pressure-sensitive rubber resin. Requires no heat, moisture or solvent activation prior to use.
	Carry Portion Material (CPM):	White or colored paper. Available custom printed.

Typical Physical Properties **Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.**

		ASTM Test Method
Adhesion to Steel:	55 oz./in. width (60 N/100 mm width)	D-3330
Tensile Strength:		
Longitudinal	35 lbs./in. width (615 N/100 mm width)	D-3759
Elongation at Break:	160%	D-3759
Thickness:		D-3652
Tape	3.20 mil (0.081 mm)	
Carry Portion Material	3.75 mil (0.095 mm)	
Total	6.95 mil (0.176 mm)	

Features	• Adhesive handle. • High-performance carrying tape. • Custom colors and graphics. • Compact size. • Easy to carry bulky packages. • Excellent adhesion. • Easy to apply. • Easy package identification. • Captures customers attention. • Promotion/communications vehicle.	• Customer convenience. • Carry more items. • Adheres to a variety of surfaces. • Speeds up customer traffic through checkout lines. • In-store security. • Stores easily at checkout counter. • Reduces packaging/waste. • Increases brand awareness.
-----------------	---	---

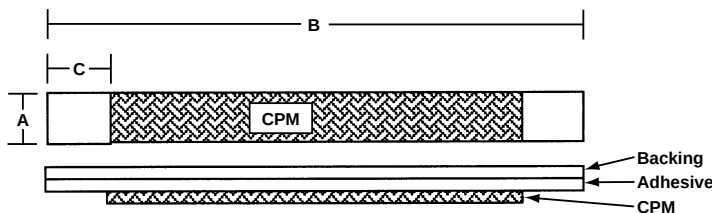
3M™ ScotchPad™

Custom Carry Handle

White Carry Handle

8325 • 8326

Handle Dimensions



A Handle Width	B Total Handle Length	C Adhesive Length	Max Load Per Handle
1 in. (25 mm)	17 in. (432 mm)	3 in. (76 mm)	10 lbs. (4.5 Kg)
1 ³ / ₈ in. (35 mm)	17 in. (432 mm)	3 in. (76 mm)	15 lbs. (6.8 Kg)
1 ³ / ₈ in. (35 mm)	23 in. (584 mm)	6 in. (152 mm)	15 lbs. (6.8 Kg)

Application Ideas

- Carrying products up to handle weight limits (small appliances, toys, lawn, garden, and hardware items).
- Combining products while using a handle (shoes, pillows, blankets).
- Securing closure of a “tuck-in” box while using a handle (bakery items).
- Providing special promotional messages or UPC codes on the handle.
- User must be sure not to exceed maximum weight limits.

Application Techniques

Recommended Surfaces

- Paperboard printed and unprinted.
- Corrugated cardboard.
- Polyethylene and polypropylene (strong shrink film/poly bags).
- Polyester film.
- Polyvinyl chloride (PVC) film.

Surfaces That Should Be Reviewed For Suitability

- Wax coated/siliconized surfaces.
- Wet surfaces (moisture condensation).
- Cold surfaces (< 50°F [10°C]).
- Some lacquer coated board.
- Rough textured surfaces on which tape surface contact is significantly reduced.

Application Instructions

- Select appropriate carry handle to meet package weight limit.
- Remove a single handle from pad and apply one end to side of package. Press full length of adhesive tape leg firmly onto package side with hand pressure.
- Lay handle across top of package using hand to form a snug loop; press full length of remaining adhesive tape leg firmly onto the opposite side with hand pressure.
- Use only one carry handle per package.
- When applying handle to a box with over-lapped flaps which are not sealed down, the adhesive portion of the handle must be applied to the side and bottom of box.
- Do **not** apply the majority of or the entire adhesive portion of the handle to top of box. Adhesive legs must be positioned on the package sides (vertical dimension) to insure application success.

3M™ ScotchPad™

Custom Carry Handle

White Carry Handle

8325 • 8326

Storage Conditions	Storage of handles at 70°F (21°C) and 40-50% relative humidity is recommended.
---------------------------	--

Shelf Life	To obtain best performance, use this product within 18 months from date of manufacture.
-------------------	---

Technical Information	The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.
------------------------------	--

Product Use	Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.
--------------------	--

Warranty, Limited Remedy, and Disclaimer	Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.
---	---

Limitation of Liability	Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.
--------------------------------	--

ISO 9001:2000

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2000 standards.



Industrial Adhesives and Tapes Division

3M Center, Building 225-3S-06
St. Paul, MN 55144-1000
800-362-3550 • 877-369-2923 (Fax)
www.3M.com/industrial



Recycled Paper
40% pre-consumer
10% post-consumer

3M and ScotchPad are trademarks of 3M Company.
Printed in U.S.A.
©3M 2009 70-0710-0245-8 (5/09)