

# **Technical Information Sheet Product Number 9944** 3M<sup>TM</sup> Hydrocolloid Adhesive Tape

Effective: August 2013

Supersedes all previous specifications

### **Features and Benefits:**

Very Gentle Adhesive

- Breathable

Cushioning, Protective

- Translucent Medium Gold Color
- Gamma Sterilization Compatible

- Conformable with Low Stretch

Good for Short and Long Term or Chronic Wear - Very Good Initial Adhesion

### **Composition:**

Tape Caliper	26 mils (0.7 mm) without liner
Backing	1 mil (0.03 mm) Polyurethane Film
Adhesive	25 mil (0.64 mm) Hydrocolloid, developed for medical/surgical use
Release Liner	4.5 mil (0.11 mm) 80 lb. bleached Kraft paper, silicone coated, not printable

## **Typical Properties:**

Absorbency, gms/gm weight, 48 hrs	3 grams buffered solution/1 gram adhesive
Liner Release <sup>1</sup>	30-80 gms/inch width (30-80gms/25.4mm width)

<sup>&</sup>lt;sup>1</sup> 3M test method is available upon request.

## **Roll Description:** Tape supplied on 3 inch (76 mm) diameter cores.

Roll Length, Maximum	1 inch (25mm) width – 75yds. (68.6 m)
	>1 inch (25mm) width – 150yds. (137.1 m)
Slit Adhesive Width, Maximum	$9.25 \pm 0.25$ inches $(23.5 \pm 0.64 \text{ cm})$
Liner Width, Maximum	10.25 in. (26.0 cm)

**Note:** Maximum width jumbo stock has ½" extended liner on both edges and is limited to 75 yards (68.6 m).

### **Splices:** Splices on the tape and liner are intended for continuous processing.

Roll Width	Maximum Number of Splices per Roll
≤9.25 Inch (23.5 cm),	3 per 75 yards (68.6 m)
not including liner	6 per 150 yds. (137.1 m)

All slit rollstock of #9944 Hydrocolloid Tape is sold with 1/8" (3.2 mm) extended liner (EL).

### **Packaging and Recommended Storage**

Product as supplied in original packaging will maintain stated properties for a period of 2 years from date stamped on shipping container when stored at temperatures of 50-80°F (10-27°C) and relative humidity between 40-60 percent.

Please see reverse side for important product, safety and warranty information.

**Product and Safety Information:** User is solely responsible for determining the suitability of 3M samples and products for the intended use including any necessary safety or toxicity assessment. 3M will provide Material Safety Data Sheets and results of toxicity testing upon request. In every case before using any product in full scale production users should conduct their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions.

**Notice**: Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendations to practice any invention covered by any patent, without authority from the owners of this patent.

#### Warranty Information

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**Limitation of Remedies:** If products are proven not to meet 3M's specifications, the sole and exclusive remedy available and 3M's only obligation shall be, at 3M's option, to replace such quantity of Products which are proven out of specification or to refund the purchase price paid for Products.

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### **Ordering Information**

Call us at Customer Service to place an order: 800-742-1994 (U.S.). Visit our website: **www.3M.com/medicalspecialties** for product and services information, news about conferences we will be attending, new product highlights or to make a direct inquiry.

To have a sales representative contact you, to request samples or clinical and safety summaries, please contact us at 3M HELPLINE 800-228-3957 (U.S.) or for international inquiries, please contact your local country representative. Our 3M Medical Specialties subsidiary contacts are listed below.

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