



Public

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Rear View Mirror Adhesive

Data Sheet

3M Part No.(s)

08752

3M Part Descriptor(s)

2 Tubes: 0.02 oz. adhesive
0.02 oz. primer

3M Fax on Demand Identification Number:

Description

3M™ Rearview Mirror Adhesive is a two-part structural acrylic system design to professionally mount rear view mirrors. Resistant to moisture, chemicals, vibration, and impact. A simple application procedure along with room temperature curing make this system very user friendly.

Features, Advantages, Benefits

Features

- ▣ Peggable package for easy display
- ▣ Permanently bonds mirror bracket to windshield
- ▣ Professional strength

Advantages

Benefits

Typical Physical Properties

Container	2 Tubes: 0.02 oz. adhesive 0.02 oz. primer
Base	Adhesive: Methacryate Activator: Isopropyl Alcohol
Color	Adhesive: Clear Activator: Green
Service Temperature - °F	-130 to 230

Product Uses

Performance Properties

Excellent low temperature curing, flexible, excellent resistance to thermal cycling.
Tensile Strength (24 hours):.....>500psi

Working temperature range:.....-130°F to 230°F

Handling and Application Information

Directions for Use

1. Mark the area where the mirror button was originally mounted, on the outside of the windshield, with a crayon or small piece of masking tape.
2. Separate the mirror button from the mirror assembly by loosening the set screw.
3. Clean the mirror button and the windshield with a razor blade and 3M™ Glass Cleaner PN 08888.
4. ACTIVATOR:
 - a. Remove the paper sleeve and place on the opposite end of the ampoule, exposing the wick.
 - b. Squeeze the ampoule to crack the interior vial.
 - c. Turn felt tip down and allow activator to saturate the tip.
 - d. Wipe and scrub the wick in the area where the mirror button is to be located on the inside of the windshield.
 - e. Wipe and scrub the wick on the windshield side of the mirror button.
NOTE: excess primer will result in longer cure time.
 - f. Allow to dry for about 5 minutes.
5. ADHESIVE:
 - a. Open the adhesive and apply a drop on the center of the mirror button (side to contact windshield)
 - b. Place the mirror button on the inside of the windshield aligning it to the marks on the outside.
 - c. Lightly push and rotate to thoroughly spread the adhesive between the two parts.
 - d. Hold firmly in place for at least one minute or until the adhesive sets.
 - e. Allow one hour for the adhesive to securely set before reinstalling the mirror to the button.

For best results this product should be applied when temperatures are between 65°F and 85°F.

Applications

3M™ Rearview Mirror Adhesive is an excellent, quick setting, professional strength adhesive that will firmly re-secure all automotive windshield rear view mirrors.

Storage and Handling

Store at room temperature. Rotate stock on a "first-in, first-out" basis. When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 12 months.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product.

Country

US

This document is public. It may be distributed.

Important Notice to Purchaser

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* If 'Directions for Use' reference P.N.'s 8984, 8986, or 8987, please read below.

Federal and local air quality regulations may regulate or prohibit the use of surface preparation and cleanup solvents based on VOC content. Consult your local and Federal air quality regulations for information. When using solvents, use in a well ventilated area. Extinguish all sources of ignition in the work area and observe precautionary measures for handling these materials. Refer to product label and MSDS for P.N. 8984, 8986, or 8987 for detailed precautionary information.

LIMITATION OF REMEDIES AND LIABILITY: If the 3M product is proved to be defective, **THE EXCLUSIVE REMEDY, AT 3M'S OPTION, SHALL BE TO REFUND THE PURCHASE OF OR TO REPAIR OR REPLACE THE DEFECTIVE 3M PRODUCT.**

3M shall not otherwise be liable for loss or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including negligence, warranty, or strict liability.

For Additional Health and Safety Information

See Material Safety Data Sheet (Fax on Demand 1-800-305-0419), or call: **3M Automotive Aftermarket Division** 3M Center, Building 223-6N-01
Phone: 877-MMM-CARS (877-666-2277)

3M Fax on Demand Identification Number

Reference: Goto Ref

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