

## Specifications for 3M™ Spray Adhesives

| <b>Product Number</b> | <b>Bond Type</b>       | <b>Bonding Time</b>                              | <b>Spray Width</b>      | <b>Spray Pattern</b> | <b>Color</b> | <b>Temperature Resistance</b> | <b>Coverage</b>                                    |
|-----------------------|------------------------|--|-------------------------|----------------------|--------------|-------------------------------|--|
| Super 77              | Temporary or Permanent | One side – 15 minutes;<br>two sides – 30 minutes | 1 to 3 in.,<br>variable | Particle             | Nearly Clear | 110°F (43°C)                  | 77 – 220 sq. ft.<br>(7,15 – 20,44 m <sup>2</sup> ) |