



Weatherstrip Attachment Tapes

Product Line Chart

April 2004

Supersedes chart dated May 2001
For U.S. Use Only

Tape No.	Thickness (inches)	Core Color	Adhesives HAA/PSA*	Liner	HEAT BONDS TO:	HEAT BONDS TO:	HEAT BONDS TO:	HEAT BONDS TO:	HEAT BONDS TO:	HEAT BONDS TO:	HEAT BONDS TO:
					Neoprene	PVC	Alcryn®	EPDM	Santoprene®	Kraton	TPV/TPE
ST 1200	0.047	Black	E2/VR-2	Red PE				X	X	X	X
4981	0.008	Clear	E2/A10	PE				X	X	X	X
5403	0.032	Gray	E2/AR7	Orange PE				X	X	X	X
5404	0.047	Gray	E2/AR7	Orange PE				X	X	X	X
5406	0.062	Gray	E2/AR7	Orange PE				X	X	X	X
5408	0.030	Gray	N1/AR7	Orange PE	X	X	X				X
5933	0.045	Gray	N1/AR7	Red PE	X	X	X				
5935	0.016	Gray	E2/AR7	Orange PE				X	X	X	X

*HAA = Heat-Activated Adhesive PSA = Pressure-Sensitive Adhesive

This selection chart is intended as an initial guide for obtaining the appropriate 3M Weatherstrip Attachment Tape for general applications. Since applications vary with materials, stress, procedures, environmental exposures, etc., it is important to determine through testing the most suitable 3M weatherstrip attachment tape for the specific application. This chart cannot take into account every variable for each application. Please consult with your 3M Automotive Division representative for further help and information.

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