

3M™ Used Fluid Return Program

Introduction

This program, part of 3M's commitment to product stewardship and customer service, provides pickup of used fluids, including 3M™ Novec™ Engineered Fluids, 3M™ Specialty Fluids, 3M™ Performance Fluids and 3M™ Fluorinert™ Electronic Liquids. This program is provided through Safety-Kleen. Working with Safety-Kleen will help assure that your used 3M fluids will be managed properly and responsibly.

How to Participate

Note: A minimum of 30 gallons of a 3M fluid must be returned in order to participate in this program. For returns of less than 30 gallons, costs will be at the customer's expense and will be determined based upon quantity and type of product being returned.

1. Call toll-free: 1-888-932-2731

Your Safety-Kleen account specialist will ask you for the following information:

- General information (company name, address, telephone number)
- Name of product being returned
- EPA ID number
- Quantity of used material

The Safety-Kleen account specialist will contact the appropriate branch to handle the disposal of your used fluids.

2. Initial analysis

You will be contacted within five business days to schedule a meeting with a local Safety-Kleen sales representative. A profile of the material will be filled out based on your knowledge of the 3M material and its usage. This information will be submitted for pick up approval. The Safety-Kleen representative will also inspect your containers to determine if they are in proper condition for transport. (If needed, Safety-Kleen will help you obtain DOT-approved containers.)

3. Safety-Kleen makes it easy

Once pick up approval is granted, the Safety-Kleen representative will schedule the fluid pickup from your business. Safety-Kleen will furnish you with the completed paperwork and drum labels for your pick up.

About Safety-Kleen



Safety-Kleen is North America's premier provider of industrial oil collection and re-refining, parts cleaner services and industrial waste management.

Safety-Kleen is the world's largest recycler of automotive and industrial fluid wastes. With more than 4500 employees and 200 locations including branch service centers, recycling centers, distribution centers, oil re-refineries and oil collection/processing facilities, Safety-Kleen's customers include 440 of the Fortune 500, government agencies and thousands of smaller manufacturers and service providers. The company collects and recycles 20 million gallons of spent parts washing solvents each year and provides 2.1 million service calls annually.

Safety-Kleen provides peace of mind by delivering dependable, high quality and environmentally responsible materials management, resource recovery and recycling services.

To return used 3M™ Specialty Fluids, call toll-free: 1-888-932-2731

The 3M™ Used Fluid Return Program saves you money!

Note: The 3M™ Used Fluid Return Program is offered only in the U.S. and Puerto Rico.

3M pays for processing of 3M™ Fluids in quantities of 30 gallons or more:

Return of used 3M™ Fluid		
55 gallon drum	\$250 - \$750	Paid by 3M
30-gallon drum	\$180 - \$460	Paid by 3M
Paper profiles	\$79.00	Paid by 3M
Fuel surcharge	\$9.85	Paid by 3M
California fuel surcharge	\$13.05	Paid by 3M
Delivery of empty containers		
55-gallon empty drum	\$50.50	Paid by 3M
30-gallon empty drum	\$44.00	Paid by 3M

Notice: 3M may modify or discontinue this Program at any time without notice.

No Warranties: 3M MAKES NO WARRANTIES, EXPRESS OR IMPLIED IN CONNECTION WITH THIS PROGRAM, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE.

Limitation of Liability: Safety-Kleen is solely responsible for the proper handling and disposal of 3M Specialty Fluids under this Program. 3M shall not be responsible for, nor have any liability in connection with, returned fluids or Safety-Kleen's performance under this Program, other than the obligation to make the payments described above. Except where prohibited by law, 3M will not be liable for any loss or damage arising from this Program or 3M products, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including warranty, contract, negligence and strict liability.



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