



Quality you can count on in a full line of premium engineered abrasives and convenient all-purpose abrasive products for ship building applications.

Abrasive products available with 3M[®] Cubitron[®] mineral.

3M Patented sol gel mineral is manufactured to enhance fracture and hardness of the grain. 3M[™] Cubitron[™] grain adds exceptional durability and improved cutting efficiencies in both bonded and coated abrasive applications.

3M Marine

Your First Choice for Service, Solutions and Satisfaction

877-3M-Marine
(877-366-2746)

3 Marine Application Profile *Surface Preparation Products*



Product Description:

3M[®] Green Corps[®] Depressed Center Wheel*

3M[®] Green Corps[®] Flexible Grinding Wheel*

3M[®] Type-C Coated Discs

3M[™] Flap Discs

3M[™] Bristle Disc

* Must be used on guarded tool

Key Attributes:

Contains 3M[™] Cubitron mineral. Provides a high rate of stock removal and long life. Outperforms competitive Type-27 wheels in many of the toughest applications. Available in 7/8" arbor hole or 5/8-11 Quick Change.

Contains 3M[™] Cubitron mineral. 1/8" flexible disc provides a fast cut rate and smooth finish, which may eliminate several process steps. Available in 7/8" arbor hole or 5/8-11 Quick Change.

Aluminum oxide, silicone carbide, and 3M[™] Cubitron mineral. Fast cut and smooth finish. Available in 7/8", 3M[™] Grit-Lock, and TN attachment systems.

Ceramic aluminum oxide or alumina zirconia mineral. Exceptional cut, long life, and smooth finish. Available in 7/8" arbor hole or 5/8-11 Quick Change (Type 29 only).

A unique 3-dimensional abrasive disc that provides a faster process for paint preparation. A SP-11 Profile. Available in 4.5" x 5/8"



Product / Application	Availability	Features & Benefits
3M[®] Green Corps[®] Type 27 Grinding Wheel <i>Weld preparation, Weld leveling</i>	4.5", 7" and 9" dia x 1/4" thick. 7/8" Center hole, 5/8-11 36, 46, 60 and 80 Grade	High rate of stock removal Long life Outperforms competition in many of the toughest applications
3M[®] Green Corps[®] Flexible Grinding Wheel <i>Weld leveling / blending, Weld splatter removal</i>	4.5" and 7" diameter x 1/8" thick. 7/8" Center hole, 5/8-11 36, 46, 60 and 80 Grade	Flexible wheel results in smooth operation with minimal vibration Smooth finish
3M[®] Type-C Coated Discs <i>Deburring, Weld leveling / blending, Weld splatter removal</i>	4.5", 5", 7" and 9" diameter 7/8" Center hole, TN, and 3M [™] Grit Lock 24 Grade to 80+ Grade	High cut rate / increased productivity Smoother finish than bonded abrasive wheel
3M[®] Flap Discs <i>Deburring, Weld splatter removal</i>	4.5" and 7" diameter 7/8" Center hole, 5/8-11 Hub Type 27 and Type 29 36, 40, 60, 80 and 120 Grade	High cut rate Long life Smoothest finish in low grades
3M[®] Bristle Discs <i>Paint Preparation</i>	4.5" diameter 5/8 – 11 Hub 36, 50, 80, 120 Grade	Unique 3-dimensional abrasive Quickly provides a SP-11 profile on steel sub. Greatly increased worker safety

For Additional Information: To request additional product information or to arrange for sales assistance, please call 1-877-366-2746 (1-877-3M MARINE). Address correspondence to: 3M Marine, 3M Center Bldg. 223-6S-06, St. Paul, MN 55144-1000. To send a fax, please call 651-737-9658.

Warranty and Limited Remedy: 3M warrants this product will be free from defects in materials and manufacture for 12 months from the purchase date. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If the product is proved to be defective within the warranty period, your exclusive remedy and 3M's and seller's sole obligation will be, at 3M's option, to replace the product or refund the purchase price.

Limitation of Liability: 3M and seller will not be liable for any loss or damage arising from this 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, of contract, negligence or strict liability.

The foregoing Warranty and Limited Remedy and Limitation of Liability language may be changed only by a written agreement signed by authorized officers of 3M and seller.