



OFFICIAL LISTING

NSF International Certifies that the products appearing on this Listing conform to the requirements of NSF/ANSI Standard 61 - Drinking Water System Components - Health Effects

This is the Official Listing recorded on October 13, 2009.

3M / CORROSION PROTECTION PRODUCTS
6801 RIVER PLACE BOULEVARD
BUILDING A147-4N-01
AUSTIN, TX 78726-9000
512-984-5684



Facility: MINNETONKA, MN

Trade Designation	Protective (Barrier) Materials		Water Contact Temp	Water Contact Material
	Water Contact Size Restriction			
Coatings - Fittings				
ScotchKote 306 ^[1]	[2]		CLD 23	EPOXY
ScotchKote 314 ^[1]	[2]		CLD 23	EPOXY
ScotchKote 323 ^[3]	>= 2"		CLD 23	EPOXY
ScotchKote 323i ^[3]	>= 2"		CLD 23	EPOXY
Coatings - Pipe				
ScotchKote 306 ^[1]	[4]		CLD 23	EPOXY
ScotchKote 314 ^[1]	[4]		CLD 23	EPOXY
ScotchKote 323 ^[3]	>= 2"		CLD 23	EPOXY
ScotchKote 323i ^[3]	>= 2"		CLD 23	EPOXY
Coatings - Tank				
ScotchKote 306 ^[1]	[5]		CLD 23	EPOXY
ScotchKote 314 ^[1]	[5]		CLD 23	EPOXY
ScotchKote 323 ^[3]	>= 50 gal.		CLD 23	EPOXY
ScotchKote 323i ^[3]	>= 50 gal.		CLD 23	EPOXY
Coatings - Valve				
ScotchKote 323 ^[3]	>= 2"		CLD 23	EPOXY
ScotchKote 323i ^[3]	>= 2"		CLD 23	EPOXY

- [1] Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 16
Maximum Thinner: None
Final Cure Time and Temperature: 48 hours at 23°C
Special Comments: Mix ratio of A:B is 1:1 by weight.
- [2] Fitting interior surfaces not to exceed 5% of fitting with an interior diameter of 4" and greater.
- [3] Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 30
Maximum Thinner: None
Final Cure Time and Temperature: 120°F for 2 hours
Special Comments: Mix ratio of A:B is 2:1 by volume.
- [4] Pipe and circumferential pipe field welds with a maximum use not to exceed 5% of the surface area of any section of pipe 72 inches or greater in diameter.

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[5] Tank interior surfaces not to exceed 5% of tanks 4000 gallons or greater.

Facility: NEW ULM, MN

Trade Designation	Protective (Barrier) Materials		Water Contact Temp	Water Contact Material
	Water Contact Size Restriction			
Coatings - Fittings				
ScotchKote 134 ^[1]	>= 1/2"		D. HOT	PEC
ScotchKote 206N ^[2]	>= 4"		D. HOT	PEC
ScotchKote 206N Extra LG ^[2]	>= 4"		D. HOT	PEC
ScotchKote 206N Fluid Bed ^[2]	>= 4"		D. HOT	PEC
ScotchKote 206N Long Gel ^[2]	>= 4"		D. HOT	PEC
Scotchkote 6233-11G ^[4]	>= 1/2"		D. HOT	PEC
Scotchkote 6233-4G ^[4]	>= 1/2"		D. HOT	PEC
Scotchkote 6233-8G ^[4]	>= 1/2"		D. HOT	PEC
Coatings - Pipe				
ScotchKote 134 ^[1]	>= 1/2"		D. HOT	PEC
ScotchKote 206N ^[2]	>= 4"		D. HOT	PEC
ScotchKote 206N Extra LG ^[2]	>= 4"		D. HOT	PEC
ScotchKote 206N Fluid Bed ^[2]	>= 4"		D. HOT	PEC
ScotchKote 206N Long Gel ^[2]	>= 4"		D. HOT	PEC
Scotchkote 6233-11G ^[4]	>= 1/2"		D. HOT	PEC
Scotchkote 6233-4G ^[4]	>= 1/2"		D. HOT	PEC
Scotchkote 6233-8G ^[4]	>= 1/2"		D. HOT	PEC
Coatings - Pump				
ScotchKote 134 ^[1]	[3]		D. HOT	PEC
ScotchKote 206N ^[2]	>= 2"		D. HOT	PEC
ScotchKote 206N Extra LG ^[2]	>= 2"		D. HOT	PEC
ScotchKote 206N Fluid Bed ^[2]	>= 2"		D. HOT	PEC
ScotchKote 206N Long Gel ^[2]	>= 2"		D. HOT	PEC
Coatings - Valve				
ScotchKote 134 ^[1]	>= 1/2"		D. HOT	PEC
ScotchKote 206N ^[2]	>= 2"		D. HOT	PEC
ScotchKote 206N Extra LG ^[2]	>= 2"		D. HOT	PEC
ScotchKote 206N Fluid Bed ^[2]	>= 2"		D. HOT	PEC
ScotchKote 206N Long Gel ^[2]	>= 2"		D. HOT	PEC

[1] Number of Coats: 1
Sequence of Coats: N/A
Maximum Field Use Dry Film Thickness (in mils) 12
Maximum Thinner: None
Recoat/Cure Thinner: 25 minutes at 425°F

[2] Number of Coats: 1
Sequence of Coats: N/A
Maximum Field Use Dry Film Thickness (in mils): 14
Maximum Thinner: None
Recoat/Cure Time: 180 seconds at 400°F

[3] Surface area/volume ratio should be no greater than 122.1 sq. in./L.

[4] Colors: Dark green

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Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 50
Maximum Thinner: None
Final Cure Time and Temperature: 6233-4G: 40 seconds at 450°F; 6233-8G: 90 seconds at 450°F; 6233-11G: 110 seconds at 450°F
Special Comments: Preheat part to 425-488° F before application of powder.

Facility: NORTH YORKSHIRE, UNITED KINGDOM

Table with 4 columns: Trade Designation, Protective (Barrier) Materials (Water Contact Size Restriction), Water Contact Temp, and Water Contact Material. Rows include Coatings - Fittings (GeoPox GX014, Scotchkote 162PWX), Coatings - Pipe - Immediate Return to Service (3M Scotchkote Spray in Place, Pipe 269 Coating, GeoPox GX014, Scotchkote 162PWX, Scotchkote 169), Coatings - Tank (Scotchkote 162PWX), and Coatings - Valve (Scotchkote 162PWX).

- [1] Colors: Pink
Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 40 (1.0mm)
Maximum Thinner: None
Final Cure Time and Temperature: 16 hours at 3°C
Special Comments: A 1 hour flush at 5 gallons per minute is required prior to being placed into service. Mix ratio of Part A:Part B is 2.4:1 by weight. Disinfect with 50 ppm residual chlorine.
[2] Colors: Pale gray or water industry blue
Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 40
Final Cure Time and Temperature: 16 hours at 3°C for repairing pipe and 20°C for use on new pipe.
Special Comments: Mix ratio Part A:B is 2:1. One hour flush is required prior to being placed into service.
[3] Evaluated for Immediate Return to Service.
[4] Colors: Light gray
Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 80
Maximum Thinner: None
Recoat/Cure Time: 30 minutes at 30°C
Special Comments: Mix ratio of A:B is 2.5:1. One hour flush required prior to being placed into service.
[5] Number of Coats: 1
Maximum Field Use Dry Film Thickness (in mils): 276
Final Cure Time and Temperature: 1 hour at 3°C
Special Comments: Mix ratio of Part A:Part B is 1:1 by volume; Disinfect with 50 ppm chlorine and then flush for 1 hour at 5 gallons/minute. Certified for dry film thickness (DFT) of 39-276 mils.

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