














	Dispensing system	Viscosity low  high	Setting version	Maximum working time (23°C) min:sec 	Maximum intra-oral syringing time (37°C) min:sec 	Constant Intra-oral setting time (37°C) min:sec 
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Tray Materials						
3M™ Imprint™ 4 Penta™ Putty		Putty	Regular Set	1:30	–	2:30
3M™ Imprint™ 4 Penta™ Heavy		Heavy Body	Regular Set	2:00	–	2:00
3M™ Imprint™ 4 Penta™ Super Quick Heavy		Heavy Body	Fast Set	1:15	–	1:15

Wash Materials						
3M™ Imprint™ 4 Super Quick Ultra-Light			Fast Set	1:15	or 0:35	1:15
3M™ Imprint™ 4 Light			Regular Set	2:00	or 1:00	2:00
3M™ Imprint™ 4 Super Quick Light			Fast Set	1:15	or 0:35	1:15
3M™ Imprint™ 4 Regular			Regular Set	2:00	or 1:00	2:00
3M™ Imprint™ 4 Super Quick Regular			Fast Set	1:15	or 0:35	1:15