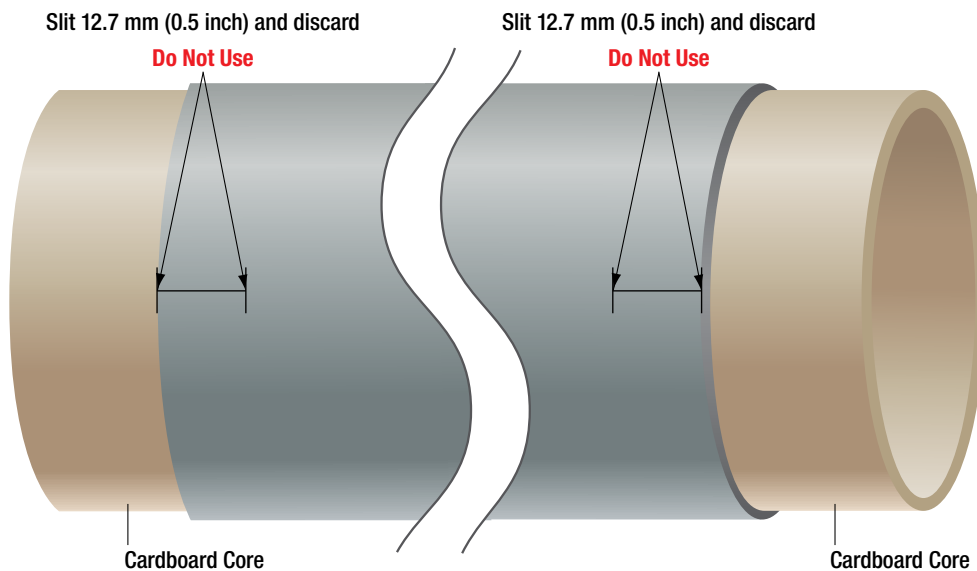


## Slitting Instructions for 3M™ Charge-Collection Solar Tapes

**Background:** Log rolls of 3M™ Charge-Collection Solar Tapes are approximately 600 mm (23.5 inches) wide. These log rolls have a section of non-coated edges. These edges are slit and discarded during the converting step.

**Slitting Direction:** Slit 12.7 mm (0.5 inch) sections from each side and discard them in order to obtain a usable width of about 574 mm (22.5 inches). To ensure full quality of the converted rolls these edge sections must be discarded. Rolls will be charged for the 574 mm (22.5 inches) width. A schematic is shown below.



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49 2131 144450

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45 43 480100

**Spain**

34 91 3216000

**France**

33 1 30316161

**United Kingdom**

44 1344 858000

**Italy**

39 02 70351

**Singapore**

65 6450 8888

**China**

86 21 62753535

**Korea**

82 2 3771 4043

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91 80 22231414

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800 364 3577

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For more information on our solar manufacturing product line, contact 3M Renewable Energy at 800-755-2654 or visit us at [www.3M.com/solar](http://www.3M.com/solar).

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