Bringing Quality To The Surface In All Kinds Of Applications

3M™ has a full line of compounds designed for scratch removal and surface refinement. They are specially formulated to give your finish the precise gloss you and your customers require.

From metalworking to woodworking, from industry to industry, the 3M line offers something for everybody. You’ll have the degree of aggressiveness you need to bring out the best in your final product. And you’ll do it with greater productivity and lower overall cost.

WOODWORKING

3M compounds and glazes combine to give you a flawless, lustrous finish with greater ease and maximum productivity. The following materials are arranged in order from most aggressive to least aggressive.

Finesse-it™ Compounding Material (Ebony and Ivory)

These products are ideal for reducing or eliminating standing scratches that are left over from top coat defect removal. Their precisely graded mineral provides an exceptionally fast cut while generating a uniform finish. They offer excellent results on catalyzed lacquer, nitrocellulose lacquer, varnish, polyester and polyurethane top coat finishes. The Ivory version is recommended for light-colored finishes and the Ebony is ideal for darker finishes.
**Finesse-it Protective Wax**

This high-quality wax is designed to protect the quality finish that has already been generated by previous operations. A coating of Finesse-it Protective Wax will preserve the finish by increasing its mar resistance. Quick and easy to use, this silicone-free wax is an effective way to bring long-lasting protection to top coat finishes.

**3M Imperial™ Hand Glaze**

These advanced products are ideal for filling compound scratches and swirl marks on lacquer, varnish, polyester and polyurethane top coat finishes. 3M Imperial Glazes offer superior performance and leave a brilliant, lustrous finish. They are available for hand application or for use with a rotary buffer. Neither version contains any silicone or wax.

**3M Imperial Machine Glaze**
3M offers a line of compounds to help the automotive industry buff out any sanding scratches and polish the surface to a lustrous finish. The following products go from most aggressive to least aggressive.

**Finesse-it Finishing Material Easy Clean Up**

This finishing material is designed to buff out sanding scratches, eliminating or minimizing the defects in an automobile finish. The Easy Clean Up means the product is specifically formulated to dry faster, making it easier to wipe off. In some cases, this buffing compound leaves an acceptable finish that may not require an additional step.

**Finesse-it Final Finish**

**Finesse-it Final Finish Easy Clean Up**

For an even better finish, these products will refine any swirls left from the buffing process. Used with a random orbital sander, Final Finish will refine the swirl giving you an excellent finish. Finesse-it Final Finish is white. Finesse-it Final Finish Easy Clean Up is gray. Again, the Easy Clean Up version is a little easier to wipe off.

The full line of 3M compounds are also used on fiberglass/gel coat, solid surface materials, polycarbonates, and acrylics. Whatever the application, 3M has the materials that will bring maximum quality to any surface.
**Finesse-it Final Finish**

Use Finesse-it Final Finish as a last step in furniture finishing operations that require a full shine and high luster. Applied by hand or machine, this product removes any haze left over from prior operations and enhances gloss. Finesse-it Final Finish is silicone-free but does contain wax which remains on the surface and helps retain the luster longer. It is formulated to work on all colors.

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**Finesse-it Finishing Material**

**Ebony and Easy Clean Up**

This material is designed to follow the compounding operation and further refine top coat finishes. It improves clarity and gloss when needed. Finesse-it Finishing Material Easy Clean Up is designed for light finishes, while the Ebony version is used on darker finishes. In many cases, this can be the final step in the woodworking finishing operation.
3M coated abrasive products can improve quality, consistency and productivity to help you achieve better results more cost-effectively.

For More Information and Assistance:

Contact your local 3M Coated Abrasive Products Distributor or 3M at the numbers listed below.

For the contiguous 48 United States
Call........................................1-800-742-9546
Fax........................................1-800-852-4668

For: Alaska................................. 907-522-5200
Canada................................. 519-451-2500
Hawaii ................................. 808-422-2721
Northern Mexico .................... 915-599-4685
Puerto Rico......................... 809-750-3000

Contact us on the Internet:
http://www.3M.com/abrasives

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