3M™ Extreme Sealing Tape 4411 & 4412 Series

Extremely
Fast
Clean
Easy

From trailer, bus and rail car roof seams to metal enclosures, a sure winner over traditional sealants

3M™ Extreme Sealing Tape – instant sealing that rolls on fast and looks good

• Sticks on contact to many metals and plastics without dripping, oozing, or clean-up
• Increases productivity throughput with no drying time, immediately paintable
• Conforms over contours, edges, rivets and screw heads for a water tight seal
• Eliminates caulkling guns to buy, clean and store and no empty cartridges for disposal
• Looks neat and precise; improved aesthetics
• Choice of three colors to match most applications
• Options of two thicknesses offer regular or low profile

Over time even more extreme advantages become obvious

• Holds securely through sun, rain, snow, temperature and humidity extremes
• Outstanding resistance to many common industrial solvents
• Stays flexible to compensate for vibration and thermal expansion/contraction
• No cracking or crumbling
• Excellent resistance to abrasion and high pressure washing

Suggested Uses:

• Trailer and RV roofs
• Metal enclosures
• Awnings
• Trailer home roofs
• Metal storage buildings
• Vent stacks and vent windows
• Gutters and downspouts
• Skylights
• Outdoor sign/display
• Leak patching and repairs
3M™ Extreme Sealing Tape – rolls on fast, seals instantly and stays tight

- Simply clean with a solution of 50:50 water and isopropyl alcohol and wipe dry. Surface priming is recommended after cleaning for maximum performance.
- Sticks on contact exactly where you roll it on. No drips and oozing. No waiting.
- Peel off the release liner.
- Roll down with a soft roller to conform over contours, seam edges, rivets or screw heads.

The winner over liquid sealants
- Easier to apply
- More consistent sealing results
- Improved appearance
- No drying or set-up time

The winner over other tapes
- Proven 3M acrylic adhesive
- Great outdoor environmental resistance
- Paintable surface

Product Information

<table>
<thead>
<tr>
<th>Product</th>
<th>Color</th>
<th>Backing/Adhesive</th>
<th>Tape Thickness mil (mm)</th>
<th>Tensile Strength lb/in (N/cm)</th>
<th>90° Peel Strength* lb/in (N/cm)</th>
<th>Widths in (mm)</th>
<th>Length yd (m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4411G</td>
<td>Grey</td>
<td>Ionomer film/ Pressure sensitive acrylic</td>
<td>40 (1.0)</td>
<td>13 (23)</td>
<td>15 (26)</td>
<td>16 (28)</td>
<td>15 (26)</td>
</tr>
<tr>
<td>4411N</td>
<td>Neutral/Translucent</td>
<td></td>
<td></td>
<td></td>
<td>15 (26)</td>
<td>16 (28)</td>
<td>15 (26)</td>
</tr>
<tr>
<td>4411B</td>
<td>Black</td>
<td></td>
<td></td>
<td></td>
<td>19 (33)</td>
<td>18 (32)</td>
<td>18 (32)</td>
</tr>
<tr>
<td>4412G</td>
<td>Grey</td>
<td></td>
<td>80 (2.0)</td>
<td>18 (32)</td>
<td>17 (30)</td>
<td>19 (33)</td>
<td>19 (33)</td>
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<tr>
<td>4412N</td>
<td>Neutral/Translucent</td>
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<td></td>
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<td>19 (33)</td>
</tr>
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* Adhesion promoters were used on peel adhesion test substrates.

Note: This technical information and data should be considered representative or typical only and should not be used for specification purposes.

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