EMI Shielding Tapes

A wide variety of tapes for EMI shielding and grounding
- Copper, aluminum, and tin-plated copper foil backings
- Conformable copper-plated fabric backing
- Smooth and embossed foil surfaces
- Conductive and nonconductive acrylic adhesives
- Liners on all tapes for diecutting and handling ease

Long-term proven durability and reliability
3M™ has been providing adhesive-backed foil tapes for EMI (electromagnetic interference) shielding and grounding applications for over forty years. Test results and actual in-use experience have proven the stability and effectiveness of the backings and adhesives over long periods of time.

3M was the first to introduce shielding tape with conductive adhesive, first with embossed foil backing for "through the adhesive" conductivity, and first with tin-plated copper backing for improved shielding, solderability, and corrosion resistance.

Excellent shielding effectiveness
Consistent manufacturing processes ensure that all of the 3M EMI Shielding Tapes exhibit the low contact resistance necessary to achieve the level of shielding effectiveness shown on the graph below.

Customer Service
In addition to the high standard of quality that goes into each roll of shielding tape, 3M customers receive other important value-added benefits. Customer Service, Technical Service, and Manufacturing resources are dedicated to maintaining the highest level of service, quality, and delivery. 3M also offers the unique advantage of global product support and availability through a worldwide network of subsidiaries and distributors.

In addition to handling your order entry needs, our Customer Service Department can put you in contact with your local 3M sales representative, identify the distributor offices in your area, or connect you with our Technical Service personnel.

3M sales representatives are always ready to assist your engineering, product development, and purchasing personnel with answers to technical questions and guidance in the selection of the ideal shielding tape for each application.

Our sales force is supported by an extensive nationwide network of distributors who can provide prompt and efficient service and delivery in response to all of your shielding tape requirements. Many of our distributors also offer diecutting and fabricating services.

Your “How To” Resource
The advantage you get with 3M shielding tapes is not only superior product, but also a reliable source of technical solutions. Whether you need assistance to select a shielding tape to meet a specific production requirement or to increase productivity or product performance, our technical expertise is always available.

For any inquiries or requests regarding 3M EMI Shielding Tapes, please contact Customer Service by phone at 800-676-8381 or by FAX at 800-828-9329. (From the Maquiladoras, call 512-984-2666.)
Tape Construction

Smooth foil backings with conductive adhesive
3M EMI Shielding Tapes 1170 (aluminum), 1181 (copper) and 1183 (tin-plated copper) are smooth-backed foil tapes that establish secure electrical contact with the application surface by means of a unique adhesive. Well distributed conductive particles in the adhesive provide a multitude of low-resistance paths between the backing and the substrate. (Figure 1)

Embosed foil backings
The backings of 1245 (copper), 1267 (aluminum) and 1345 (tin-plated copper) tapes are impressed with an embossed pattern (Figure 2) that protrudes through the acrylic adhesive to make direct electrical contact with the application surface. This reliable “through-the-adhesive” conductivity system provides stable contact resistance and a high level of shielding effectiveness.

Tin-plated foil backings
The copper used in 3M EMI Shielding Tapes 1183 (smooth backing) and 1345 (embossed backing) is plated on both sides with tin to provide exceptional solderability and resistance to corrosion and oxidation. In addition, the tapes remain conductive after oxidation.

Metallized fabric backing
The combination of copper-plated rip-stop polyester fabric backing (Flectron® from Monsanto Co.) and 3M conductive adhesive (Figure 1) makes 3M 1190 a unique lightweight shielding tape with exceptional conductivity, flexibility and strength.

Conductive adhesive on both sides
3M 1182 is a copper foil tape coated on both sides with conductive acrylic adhesive. This unique construction offers an excellent method of grounding and bonding conductive surfaces. It also exhibits low thermal resistance. Tape 1182 is supplied with a removable liner on each side for ease of handling.

Smooth foil backing with nonconductive adhesive
3M 1194 is a smooth-backed copper tape that features the same high quality solvent-resistant, acrylic adhesive as other 3M foil tapes. Good solderability makes it an economical choice for applications like connector and cable shielding, grounding, electrostatic shielding between transformer windings, outer wrap for coils, and attachment of connector tabs on rolled film-and-foil capacitors.

Adhesive
Both the conductive and nonconductive versions use the same acid-free, corrosion-resistant acrylic resin.

Engineering Kit for EMI Shielding Tapes
3M EMI Shielding Tapes have a multitude of uses in electronic design and test laboratories.

The Engineering Kit offers ready access to the full line of 3M shielding tapes. Priced to enable companies to provide a kit for each of their engineers, the kit makes specifying, prototyping, troubleshooting, testing and repairing faster and easier. The compact dispenser box (4 in. x 4 in. x 8.3 in.) serves as a desktop reference for the tapes. The box panels provide basic technical information about each tape, including product number, backing and adhesive type and thickness, adhesion, resistance, and shielding effectiveness.

The kit is available through 3M Electrical Products Division foil tape distributors, or it can be ordered in any quantity directly from 3M by calling Customer Service (see page 1).
## Technical Information

Note: Values shown are typical and are not recommended for specification purposes. Product specifications will be provided upon request.

### Smooth Backing, Conductive Adhesive

<table>
<thead>
<tr>
<th>Tape</th>
<th>Product Description</th>
<th>Roll Length</th>
<th>Backing Thickness</th>
<th>Total Thickness</th>
<th>Breaking Strength</th>
<th>Adhesion to Steel</th>
<th>Flame Retardant</th>
<th>Electrical Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>1170</td>
<td>Aluminum foil, conductive adhesive¹</td>
<td>18 yds</td>
<td>2.0 mil (0.05mm)</td>
<td>3.2 mil (0.08mm)</td>
<td>20 lb/in (35 N/10mm)</td>
<td>35 oz/in (3.8 N/10mm)</td>
<td>0.010 ohm</td>
<td></td>
</tr>
<tr>
<td>1181</td>
<td>Copper foil, conductive adhesive¹</td>
<td>18 yds</td>
<td>1.4 mil (0.04mm)</td>
<td>2.6 mil (0.07mm)</td>
<td>25 lb/in (44 N/10mm)</td>
<td>35 oz/in (3.8 N/10mm)</td>
<td>0.005 ohm</td>
<td></td>
</tr>
<tr>
<td>1182</td>
<td>Copper foil, conductive adhesive¹ on both sides</td>
<td>18 yds</td>
<td>1.4 mil (0.04mm)</td>
<td>3.5 mil (0.09mm)</td>
<td>25 lb/in (44 N/10mm)</td>
<td>35 oz/in (3.8 N/10mm)</td>
<td>0.010 ohm</td>
<td></td>
</tr>
<tr>
<td>1183</td>
<td>Tin-plated copper foil, conductive adhesive¹</td>
<td>18 yds</td>
<td>1.4 mil (0.04mm)</td>
<td>2.6 mil (0.07mm)</td>
<td>25 lb/in (44 N/10mm)</td>
<td>35 oz/in (3.8 N/10mm)</td>
<td>0.005 ohm</td>
<td></td>
</tr>
</tbody>
</table>

### Metallized Fabric Backing, Conductive Adhesive

<table>
<thead>
<tr>
<th>Tape</th>
<th>Product Description</th>
<th>Roll Length</th>
<th>Backing Thickness</th>
<th>Total Thickness</th>
<th>Breaking Strength</th>
<th>Adhesion to Steel</th>
<th>Flame Retardant</th>
<th>Electrical Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>1190</td>
<td>Copper plated polyester ripstop fabric, conductive adhesive¹</td>
<td>18 yds</td>
<td>4.0-5.0 mil</td>
<td>5.0-6.0 mil</td>
<td>60 lb/in (44 N/10mm)</td>
<td>25 oz/in (4,4 N/10mm)</td>
<td>0.005 ohm</td>
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</table>

### Smooth Backing, Nonconductive Adhesive

<table>
<thead>
<tr>
<th>Tape</th>
<th>Product Description</th>
<th>Roll Length</th>
<th>Backing Thickness</th>
<th>Total Thickness</th>
<th>Breaking Strength</th>
<th>Adhesion to Steel</th>
<th>Flame Retardant</th>
<th>Electrical Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>1194</td>
<td>Copper foil, nonconductive adhesive</td>
<td>36 yds</td>
<td>1.4 mil (0.04mm)</td>
<td>3.0 mil (0.08mm)</td>
<td>25 lb/in (44 N/10mm)</td>
<td>40 oz/in (4,4 N/10mm)</td>
<td>N/A</td>
<td></td>
</tr>
</tbody>
</table>

### Embossed Backing, Conductive-through-Adhesive

<table>
<thead>
<tr>
<th>Tape</th>
<th>Product Description</th>
<th>Roll Length</th>
<th>Backing Thickness</th>
<th>Total Thickness</th>
<th>Breaking Strength</th>
<th>Adhesion to Steel</th>
<th>Flame Retardant</th>
<th>Electrical Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>1245</td>
<td>Embossed copper foil, conductive-through-adhesive¹</td>
<td>18 yds</td>
<td>1.4 mil (0.04mm)</td>
<td>4.0 mil (0.10mm)</td>
<td>25 lb/in (44 N/10mm)</td>
<td>35 oz/in (3.8 N/10mm)</td>
<td>0.001 ohm</td>
<td></td>
</tr>
<tr>
<td>1267</td>
<td>Embossed aluminum foil, conductive-through-adhesive¹</td>
<td>18 yds</td>
<td>2.0 mil (0.05mm)</td>
<td>5.0 mil (0.13mm)</td>
<td>20 lb/in (35 N/10mm)</td>
<td>35 oz/in (3.8 N/10mm)</td>
<td>0.005 ohm</td>
<td></td>
</tr>
<tr>
<td>1345</td>
<td>Embossed tin-plated copper foil, conductive-through-adhesive¹</td>
<td>18 yds</td>
<td>1.4 mil (0.04mm)</td>
<td>4.0 mil (0.10mm)</td>
<td>25 lb/in (44 N/10mm)</td>
<td>35 oz/in (3.8 N/10mm)</td>
<td>0.001 ohm</td>
<td></td>
</tr>
</tbody>
</table>

¹ Conductive particles in the adhesive provide the electrically conductive path between the substrate and the backing. (Figure 1, page 2)
² The embossed pattern provides the electrically conductive path through the adhesive. (Figure 2, page 2)
³ Multiple-length rolls and custom slit widths up to 23” (58.4cm) are available by special order.

Test methods:
⁴ ASTM D 1000
⁵ All 3M foil shielding tapes are UL Recognized( ) for flame retardancy per UL 510, Product Category OANZ 2, File E17385.
⁶ Resistance measured through the adhesive. MIL-STD-202 Method 307 maintained at 5 PSI (3.4 N/sq cm) measured over 1 sq in. surface area.
When a source of EMI leakage is located, and error aspect of EMI troubleshooting. 3M shielding tapes also simplify the trial-and-error aspect of EMI troubleshooting. The ease of installation offered by the pressure-sensitive adhesive saves labor and provides cost-effective, long-term shielding.

**Economical EMI shielding**

Shielding tapes are able to contain signals emitted from your components, thus preventing interference with other circuits. They can also be used to seal out random signals in the environment to protect sensitive equipment. Typical applications include shielding around electronic cabinet doors and panels, individual electronic components and cables. The ease of installation offered by the pressure-sensitive adhesive saves labor and provides cost-effective, long-term shielding.

**EMI troubleshooting and prototyping**

3M shielding tapes also simplify the trial-and-error aspect of EMI troubleshooting. When a source of EMI leakage is located, shielding tape easily and effectively solves the problem.

The tapes have a multitude of uses in electronic design and in test and QC laboratories for prototyping and troubleshooting. An excellent tool for such applications is the **3M Engineering Kit for EMI Shielding Tapes** (Page 2).

**Static charge drainage**

These tapes also offer an easy way to eliminate potentially dangerous static build-up on solid state devices, CRTs and computer peripherals. The secure bond and excellent “through-the-adhesive” conductivity provide dependable grounding.

**Fast and easy application**

For best results, the application surface must be clean and dry. To maximize electrical and physical contact to the substrate, it is important that you use the correct application pressure (generally 5 to 10 PSI [3.5 to 7.0 N/cm²]) and position the tape correctly the first time.

The complete line of standard dispensers available includes three machines well suited for application of shielding tapes. Available with liner take-up attachments or liner removal capability, these dispensers are designed to deliver either random or definite lengths without curling the tape:

- **M712** (includes liner removal/wind-up mechanism)
- **M87 Definite length dispenser**
- **M89 Definite length dispenser**

* Liner removal/wind-up attachment optional

In addition, Electrical Products Division Technical Service can be consulted for design of custom application equipment for automatic or semiautomatic production.

**Product packaging**

3M EMI Shielding Tapes are supplied on easily removable liners and in widths to meet customer needs. Multiple-length rolls are also available.

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**Important Notice**

Before using these products, you must evaluate them and determine if they are suitable for your intended application. You assume all risks and liability associated with such use.

**Warranty; Limited Remedy; Limited Liability.**

These products will be free from defects in material and manufacture as of the date of purchase. 3M MAKES NO OTHER WARRANTIES INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If these products are defective within the warranty period stated in the Product Literature, your exclusive remedy shall be, at 3M’s option, to replace or repair the 3M products or refund the purchase price of the 3M products. Except where prohibited by law, 3M will not be liable for any loss or damage arising from these 3M products, whether direct, indirect, special, incidental or consequential regardless of the legal theory asserted.