

**3M™ Super Trim Adhesive 08090 Yellow, Net Wgt 19 oz/539 g, 6 per case**

**Directions for Use:**

**Note: Open doors wide to provide adequate ventilation, keeping vapor concentrations below recommended exposure and spark-ignition limits.**

**Cautions:** Solvent may mar or attack some automotive paint and plastic surfaces. Masking is recommended where overspray may occur.

**Do not use on unsupported flexible vinyls.**

**Do not apply directly to lightweight foams and fabrics.**

1. All bonding surfaces must be clean, dry and free from wax, oil, etc. Adhesive and bonding surfaces should be 60° F or above.
2. Shake can before using (5 to 10 seconds).
3. Adhesive must be applied to both bonding surfaces.
4. Turn spray nozzle so arrow points to dot on rim. Hold 6-8 inches from surface and apply at least 3 uniform, overlapping coats of adhesive. Allow solvent to evaporate between coats. Apply third coat perpendicular to the first two coats.
5. Allow minimum of 5 minutes drying time between bonding. Bonds can be made up to 1 hour after adhesive application
6. Apply firm, uniform pressure to entire bonding surface to assure strong bond. Maximum strength is achieved after 24 hours at 75° F.