

# 3 Edge Sealer 3950

## Product Description

3M™ Edge Sealer can be applied around all exposed edges of film to help prevent the film from lifting due to environmental exposure or cleaning.

Characteristic	Description
Color	Clear
Composition	Acrylic/vinyl solution in xylene
Application temperature range	50° to 100°F (10° to 38°C)
Minimum viscosity	400 Centipoise
Percent solids	46 +/- 2.5 %
Service temperature range	-60° to +150°F (-51° to + 65°C)
Chemical resistance	Resists mild acids, mild alkalis, and salts.  Excellent water resistance.  Hydraulic fluid, LD -4, will dissolve 3950 within one hour of exposure.

## Compatible Products

Please refer to the Product Bulletin for the film you are using to determine the graphic's film and ink compatibility to edge sealer 3950.

You may view and print these bulletins from our website at [www.scotchprint.com](http://www.scotchprint.com), or order them via our Fax-on-Demand (FOD) system. Call one of these phone numbers to order the desired bulletins, and specify the FOD document number provided in the chart.

United States or Canada: 1-800-364-0768  
International: 1-651-732-6506

## How To Apply Edge Sealer

1. Do not apply edge sealer unless the temperature is above the minimum recommended temperature.
2. Remove the application tape and re-squeegee the edges before applying the edge sealer.

3. Use the felt dauber supplied with edge sealer or a 1/4 inch (0.6 cm) brush.
4. Wipe any excess edge sealer off the dauber or brush.
5. Hold the brush or the flat edge of the dauber so that it straddles the film and substrate
6. Pull the dauber or brush along the edge in a smooth, continuous motion. Make sure the entire edge is covered with no gaps. See Figure 1.

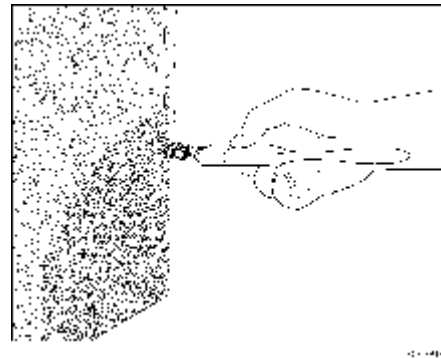



Figure 1. Applying Edge Sealer

## Shelf Life and Storage

Store edge sealer in a cool, dry place and use within one year from the date of purchase.

Tightly cap the container after each use.

## Health and Safety

 <b>Caution</b>
<p>When handling any chemical products, read the manufacturers' container labels and the Material Safety Data Sheets (MSDS) for important health, safety and environmental information.</p> <p>To obtain MSDS sheets for 3M products:</p> <ul style="list-style-type: none"> <li>• By fax, call 1-800-364-0768 in the US and Canada or 1-650-556-8417 for all other locations.</li> <li>• Electronically, visit us at <a href="http://www.3M.com/MSDS">www.3M.com/MSDS</a></li> <li>• By mail, or in case of an emergency, call 1-800-364-3577 or 1-651-737-6501.</li> </ul> <p>When using any equipment, always follow the manufacturers' instructions for safe operation.</p>

## Warranty and Limited Remedy

*The following is made in lieu of all other express or implied warranties, including any implied warranty of merchantability or fitness for a particular purpose:* 3M™ Edge Sealer 3950 is warranted to be free of defects in materials and manufacture at the time of shipment and to meet the specifications stated in this Product Bulletin. 3M will replace or refund the price of any 3M materials that do not meet this warranty within the specified time periods.

**These remedies are exclusive. In no case shall 3M be liable for any direct, indirect or consequential damages, including any labor or non-3M material charges.**

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## Scotchprint® Graphics Network

There's a whole other world behind the Scotchprint® Graphics Internet site ([www.scotchprint.com](http://www.scotchprint.com)) and you can travel there with the Scotchprint® Graphics Network. This password-protected Web site opens the door to exclusive Scotchprint® Graphics product information, services and e-deals (product promotions) that are not available on our regular Internet site.

There's no charge and you can sign up today. Just ask your Commercial Graphics Division sales representative, or contact Lisa Burns ([ljburns3@mmm.com](mailto:ljburns3@mmm.com) or 651-736-9719).

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## **For the United Kingdom and Republic of Ireland**

### **Health & Safety**

Refer to the package label and the Material Safety Data Sheet for health, safety, and handling information on the products referenced in this bulletin. For 3M products, if necessary, you may contact our Toxicology/Product Responsibility Department on 01344 858000.

### **Important Notice to Purchaser**

The 3M products described in this publication are covered by a 3M warranty and limitation of liability.

3M's warranty provides that if 3M finds that goods are defective in material or workmanship they will be replaced or the price refunded at 3M's option but note that 3M does not accept liability for other direct losses (except for personal injury or death) or consequential losses relating to defective products or from information supplied by 3M.

Purchasers and users of 3M products, and not 3M supplying companies, are always solely responsible for deciding on the suitability of the 3M product for their required or intended use.

### **Technical Assistance**

For help on specific questions relating to 3M Commercial Graphics Division Products, contact your local Technical Service Representative.

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[www.scotchprint.com/uk](http://www.scotchprint.com/uk)

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