











**General Seam Sealer Application:
Non-Direct to Metal**

1		<p>Surface Prep</p> <p>Cover all bare metal areas with a quality urethane or epoxy two-part primer. After allowing to cure as per manufacturers recommendations, scuff primer in sealer application areas using a maroon Scotch-Brite™ hand pad. Blow off with clean, dry air.</p>
2		<p>Clean</p> <p>Use a clean cloth or paper towel to clean repair area with 3M™ All Purpose Cleaner and Degreaser followed by a VOC compliant wax and grease remover. DO NOT spray or saturate seams with cleaner.</p>
3		<p>Apply Seam Sealer</p> <p>Apply seam sealer over the prepared seam. Tool to re-create OEM appearance.</p>

Visit www.3m.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

Product List ANZ

<p>Scotch-Brite™ Durable Flex Hand Pad, MX-HP, 115mm x 230mm, Very Fine, PN 64659 OR</p>	
<p>Scotch-Brite™ 7447 PRO Hand Pads, Very Fine grade, 150mm x 230mm, PN64926</p>	
<p>3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78 litre, PN 38350</p>	
<p>3M™ Urethane Seam Sealer, PN 08689, 08684, 08694 or</p>	
<p>3M™ MSP Seam Sealer, PN08369 or PN 08370 or</p>	
<p>3M™ Multi Purpose Seam Sealer PN50740</p>	
<p>3M™ EZ Sand Multi-Purpose Flexible Adhesive, 200mL, PN 05887;</p>	

Think About Your Health

<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge</p>	
<p>3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit AF401SF-AS</p>	