Improved Performance

and design flexibility with the processing ease of PTFE

Dyneon[™] TFM[™] 1600 PTFE is a modified polytetrafluoroethylene (PTFE) that maintains the exceptional chemical and heat resistance properties of conventional PTFE, but has a significantly lower melt viscosity giving better particle fusion during sintering and smoother surfaces. Dyneon TFM 1600 PTFE is a free-flowing powder for compression

molding, isostatic molding, automatic molding, and ram extrusion.



A 3M Company

FEATURES:

- Free-flowing resin
- Reduced melt viscosity
- · Reduced cold flow
- Lower porosity and permeability
- Lower void content
- Excellent non-stick and dielectric properties
- Higher elastic modulus

ADVANTAGES:

- Smoother surfaces
- Excellent weldability
- Reduced deformation under load
- Reduced extractables
- Improved design flexibility

RECOMMENDED APPLICATIONS:

- Isostatic, automatic, compression molded or ram extruded products
- Skived film and sheet
- Envelope gaskets requiring high blowout security
- Ball-valve seats for reduced
 cold flow without the use of fillers
- Lining systems
- Semiconductor and chemical processing system components
- Thermoformed products: blow molded or deep drawn goods

Dyneon[™] TFM[™] 1600 PTFE





Right: Modified, TFM PTFE. The boundaries of the secondary particles have



A 3M Company

Technical Information and Test Data

Technical information, test data, and advice provided by Dyneon personnel are based on information and tests we believe are reliable and are intended for persons with knowledge and technical skills sufficient to analyze test types and conditions, and to handle and use raw polymers and related compounding ingredients. No license under any Dyneon or third party intellectual rights is granted or implied by virtue of this information.

Important Notice:

Because conditions of product use are outside Dyneon's control and vary widely, user must evaluate and determine whether a Dyneon product will be suitable for user's intended application before using it. The following is made in lieu of all express and implied warranties (including warranties of merchantability and fitness for a particular purpose): If a Dyneon product is proved to be defective, Dyneon's only obligation, and user's only remedy, will be, at Dyneon's option, to replace the quantity of product shown to be defective when user received it or to refund user's purchase price. In no event will Dyneon be liable for any direct, indirect, special, incidental, or consequential loss or damage, regardless of legal theory, such as breach of warranty or contract, negligence, or strict liability.

© Dyneon 2001

Dyneon LLC

50 Milton Drive Aston, PA 19014 610-497-8899 (Technical service) 800-810-8499 (Customer servicé) 610-497-7050 fax

Dyneon GmbH & Co. KG

Werk Kelsterbach, Gebäude R 279 D-65444 Kelsterbach, Germany +49 6107 772 516 +49 6107 772 517 fax

www.dyneon.com

98-0504-1217-4

Dyneon and TFM are trademarks of Dyneon.

Dyneon LLC

16727 Aldine Westfield Houston, TX 77032-1349 281-821-4490 phone 281-821-2525 fax

Dyneon GmbH & Co. KG

Werk Gendorf D-84504 Burgkirchen, Germany +49 8679 7 3636 +49 8679 3992 fax

Issued: 8/01