

Corrosion Protection (Cavity Wax)

1



Pre-Cleaning
Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).

2



Shake Aerosol
Agitate the aerosol can thoroughly — one minute of shaking is required to mix the components prior to use. Attach the desired accessory extension and actuator if needed to access the areas inside the panel enclosure.

3



Application with Standard Actuator
If applying to new panels prior to installation use the standard actuator. Spray up to three (3) coats to ensure full coverage and maximize protection.

4



Mark Extension Wand
If using the 360° accessory wand, mark the extension about one inch from the end as a reference to reduce overspray.

5



Insert Wand Into Panel Opening
Insert the wand to the farthest point. Begin spraying as you remove the wand until the reference mark comes into view. Repeat up to three (3) times to ensure complete coverage and maximize corrosion protection.

6



Clean Accessory Nozzle
After application, invert the can and clear material from the accessory wand and nozzle by depressing the actuator.

7



Remove Excess Cavity Wax
Re-assemble the associated parts and wipe off any excess using a VOC compliant surface cleaner.

Product List

3M™ Car Wash Soap Concentrate, 1 gallon, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350

3M™ Cavity Wax Plus 18 oz. aerosol, PN 08852



3M™ Cavity Wax Plus Applicator Wand Kit, PN 08851



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Respirator Assembly/Organic Vapor N95 Dual Cartridge, PN 07192



3M™ Lexa™ Protective Eyewear, PN 15200



For individual product instruction and safety information, more SOPs and videos visit 3MCollision.com.