

# Aluminum Repair Procedures

## Sealing and Coating

### Seam Sealer and Coating Removal

1



#### Pre-Cleaning

Prewash/clean vehicle prior to disassembly (power wash undercarriage area at repair).

2



#### Method A

Use Scotch-Brite™ Clean N Strip Disc to remove seam sealer and coatings where accessible.

3



#### Method B

Use CRS Scotch-Brite™ Belt to remove coatings and seam sealers in hard to reach areas.

Visit [www.3MCollision.com](http://www.3MCollision.com) for more SOPs and videos

### Product List

3M™ Car Wash Soap Concentrate, 1 gallon, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350

Scotch-Brite™ Roloc™ + Clean N Strip XT Disc, PN 07470



Scotch-Brite™ Roloc™ + Clean N Strip TR Disc, PN 07466



3M™ File Belt Sander, PN 28366



Scotch-Brite™ Durable Flex Belt, CRS, PN 64475



### Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Lexa™ Protective Eyewear, PN 15200



## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [www.3MCollision.com](http://www.3MCollision.com)

For product material safety data sheets see [www.3MCollision.com](http://www.3MCollision.com)

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(Rev 9/2015)

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